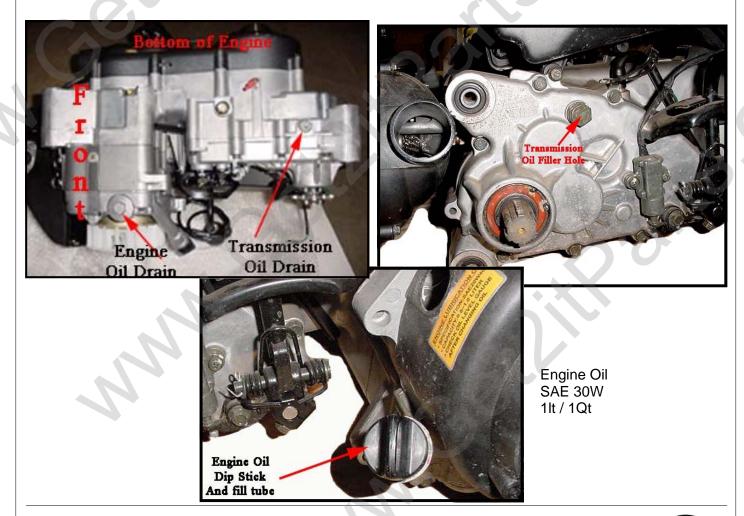
WP-0004 10/01/2003

## 150cc Change Transmission Gear Oil Yukon II (CXL-150) Viper 150R (RXL-150R)

## **Changing Transmission Oil**

- 1. Place an oil catch pan under the unit directly below the transmission box.
- 2. Remove the transmission box drain plug located on the bottom of the transmission box on the underside of the unit.
- 3. Remove the transmission box fill hole plug locate on top of the transmission box on the right hand side of the engine.
- 4. Allow the oil to drain completely (15-30 min).
- 5. Reinstall the drain plug and tighten. Torque to 7-10lbf-ft
- 6. Fill the transmission box with of SAE 80-90 gear oil. Capacity = 750cc / 25.4oz
- 7. Reinstall the fill hole plug and torque to 2-3lbf-ft.
- 8. Dispose of used oil at a proper recycling station as required by law.



**ETON America, LLC** 7092 Howard Street Unit - F

Spartanburg, SC 29303

