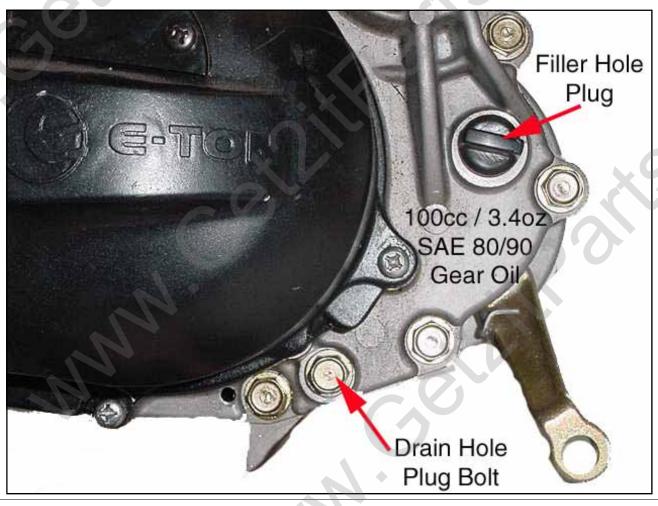
WP-0007 10/01/2003

## Changing Transmission Oil on Beamer (PN2)

## **Changing Transmission Oil**

- 1. Place an oil catch pan under the unit directly below the transmission box.
- 2. Remove the transmission box drain plug located on the bottom of the transmission box on the (LH) side of the engine.
- 3. Remove the transmission box fill hole plug locate on top of the transmission box on the (LH) hand side of the engine
- 4. Allow the oil to drain completely (15-30 min).
- 5. Reinstall the drain plug and tighten. Torque to 7-10lbf-ft
- 6. Fill the transmission box with of SAE 80-90 gear oil (100cc / 3.4oz)
- 7. Reinstall the fill hole plug. Torque to 2-3ibf-ft.
- 8. Dispose of used oil at a proper recycling station as required by law.



ETON America, LLC 7092 Howard Street Unit - F Spartanburg, SC 29303

