



ETON America, LLC



Service Bulletin

Bulletin No.: SB-0054

Date: 07/18/2008

Sport 50 Luggage Box Installation

FIG #1



1st check the contents of package

- 1-Luggage box
- 1-Set of keys
- 1-Mounting plate
- 1-Luggage box pad
- 4-Mounting brackets
- 4-Bolts
- 4-Washers
- 4-Nuts

FIG #3

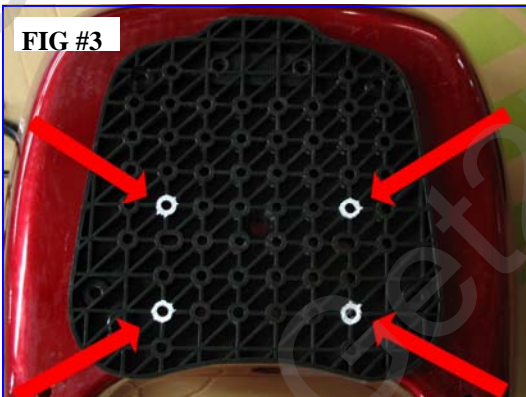


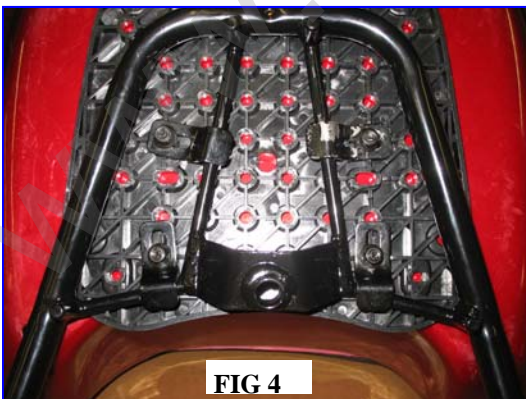
FIG #2



The mounting plate is positioned on the bottom of the luggage box with the smooth side toward the box. The (4) bolts and washers are pushed through the box and plate from inside the box using the holes indicated in Fig #3.

Place the box and plate over the rear rack and attach using the (4) brackets, washers and nuts supplied. See Fig #4.

FIG 4





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Once the luggage box is installed push the rear brake light LED wires through the hole in the box as shown in Fig #5 and install the luggage box pad.



Note: This bike is not pre wired for the taillight on the luggage box. You will have to hard wire the luggage box taillight into the rear taillight of the bike. This may require removal of the rear plastics.

Connect the wires from the LED light To the rear taillight wires, as shown in figure #6.

Box Wires	Main Harness
Red	Brown
Green	Green/yellow
Black	Dark Green