



# ETON America, LLC



## Service Bulletin

Bulletin No: 0016  
Date: 10/06/03

## Flywheel Nut Coming Loose

### Yukon (YXL-150) Flywheel Nut Coming Loose

#### Units affected:

All Yukon (YXL-150) with VIN's ending in **YA002964** or lower.

#### Reason for bulletin:

We have found in some cases that the flywheel nut is coming loose and causing severe internal damage, possibly damaging the crankshaft.

#### Repair:

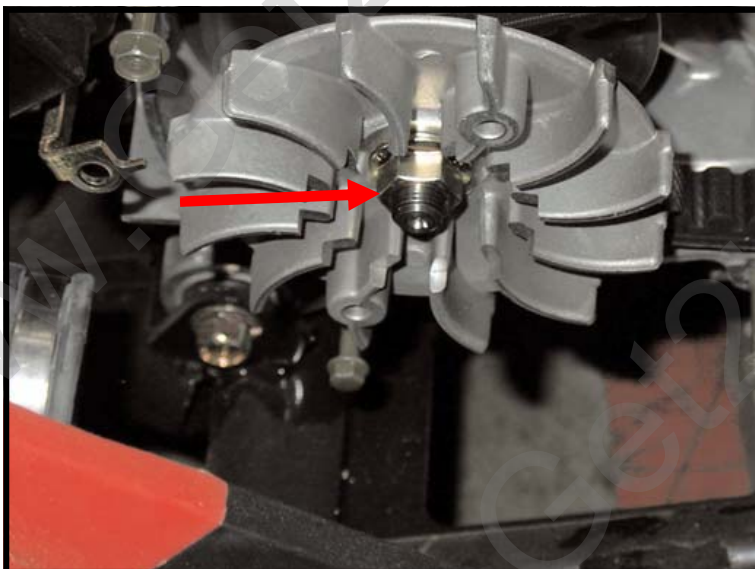
Apply locktight to crankshaft threads and torque nut to 85 ft. lbs.

#### Verify repair:

Road test and verify no belt slippage or noise from CVT system.

#### NOTE: This REPAIR MUST BE COMPLETED before unit is sold!

1. Remove left hand CVT cover to gain access to the flywheel assembly.
2. Remove Flywheel nut from crankshaft and **apply Blue locktight** to threads.
3. Re-Install Flywheel nut on crankshaft, torque value **85 ft/lbs**
4. Re-Install CVT Cover.
5. Road test unit to verify correction.



Flat Rate Code: 311A  
Flat Rate Time: 1.0 hrs