



ETON America

PARTS CATALOG

Rover GT

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1A. Crankcase & Oil Cooler

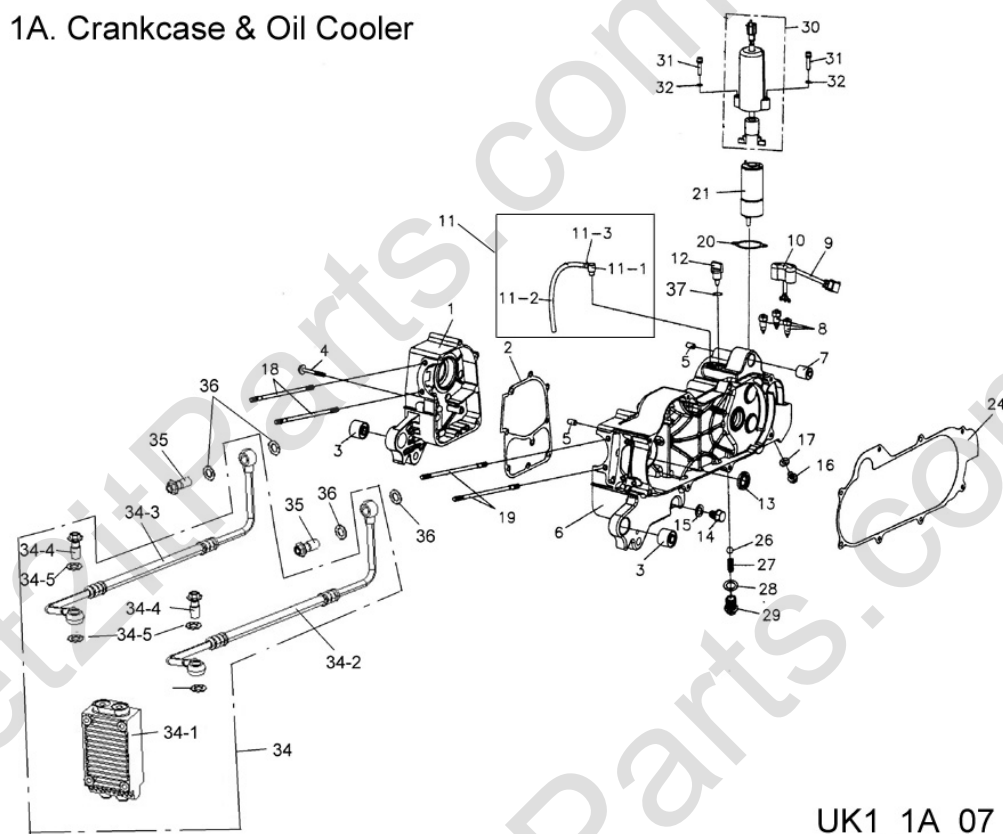
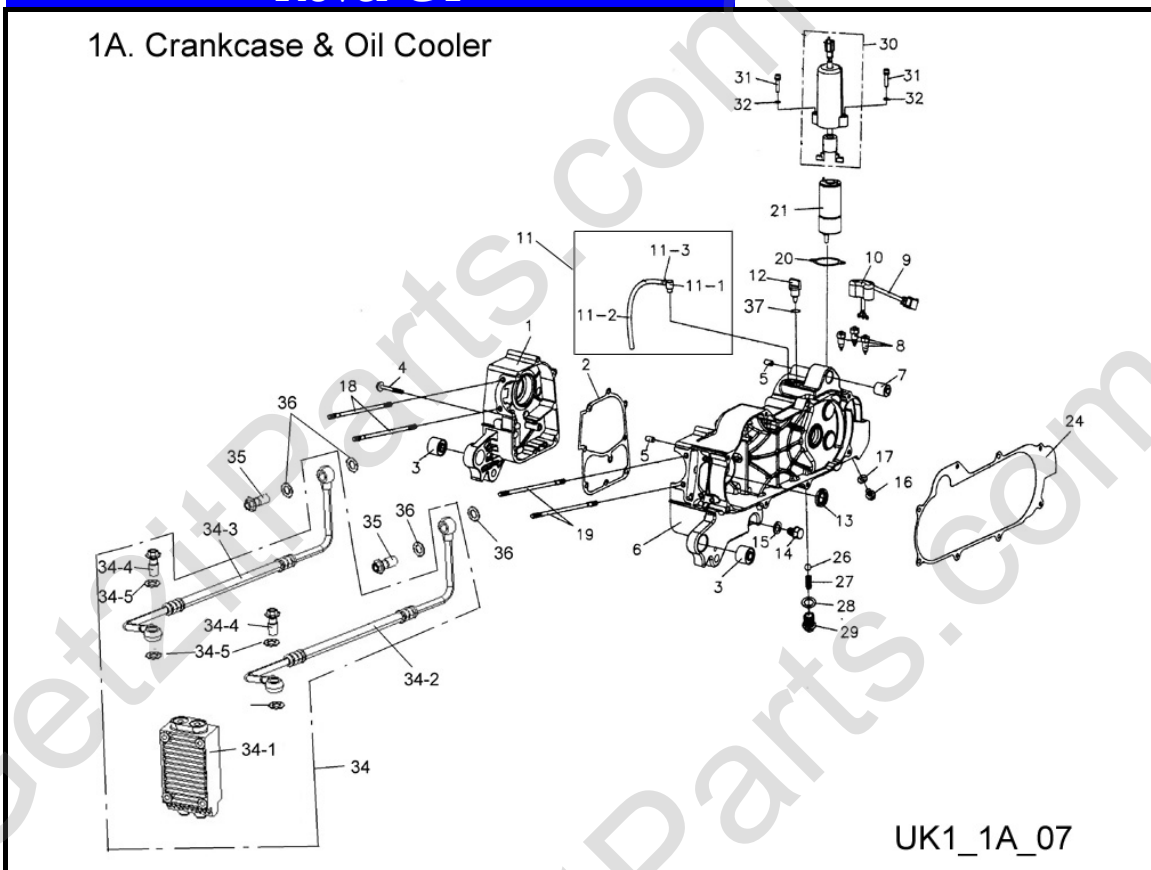


Fig Ref	Item No.	Description	Qty Req
1A-1	812450	Crankcase (RH)	1
1A-2	811575	Crankcase Gasket	1
1A-3	811574	Engine Mount Bushing	2
1A-4	811772	Flange Bolt SH (M6x45)	1
1A-5	800109	Dowel Pin (8x14)	2
1A-6	811576	Crankcase (LH)	1
1A-7	811577	Rear Shock Absorber Bushing	1
1A-8	811040	Shift Switch	3
1A-9	812451	Shift Switch Line	1
1A-10	811017	Dust Cover (B)	1
1A-11	812352	Breather Hose	1
1A-11-1	650991	Breather Joint	1
1A-11-2	812303	Breather Tube	1
1A-11-3	811767	Tube Clip	1
1A-12	650165	Oil Filler Plug	1
1A-13	812811	Oil Seal (LH)	1
1A-14	800491	Flange Bolt (M12x15)	1
1A-15	800121	Flat Washer (M12x20x2)	1
1A-16	700406	Flange Bolt SH (M8x12)	1
1A-17	700289	Flat Washer (M8x14x1.5)	1
1A-18	811749	Stud Bolt (M7x180)	2
1A-19	811750	Stud Bolt (M7x185)	2
1A-20	811670	Cap Motor Gasket	1
1A-21	811681	Shift Motor	1
1A-24	811584	Crankcase Cover Gasket (LH)	1
1A-26	800126	Ball Bearing	1

1A. Crankcase & Oil Cooler



UK1_1A_07

Fig Ref	Item No.	Description	Qty Req
1A-27	800125	Fixed Catch Spring	1
1A-28	800124	Flat Washer (M14x21x1)	1
1A-29	800123	Flange Bolt (M14x20)	1
1A-30	812452	Shift Motor Housing	1
1A-31	700301	Pan Head Bolt (M5x28)	2
1A-32	812405	Flat Washer (M5x7x1)	2
1A-34	812457	Oil Cooler & Hoses	1
1A-34-1	812458	Oil Cooler Unit	1
1A-34-2	812813	Oil Inlet Hose	1
1A-34-3	812814	Oil Outlet Hose	1
1A-34-4	800349	Oil Bypass Bolt	2
1A-34-5	800350	Oil Bypass Joint Seal Washer	4
1A-35	800349	Oil Bypass Bolt	2
1A-36	800350	Oil Bypass Joint Seal Washer	4
1A-37	650166	Oil Filler Plug O-Ring (13.8x2	1

1B. Crankcase Cover

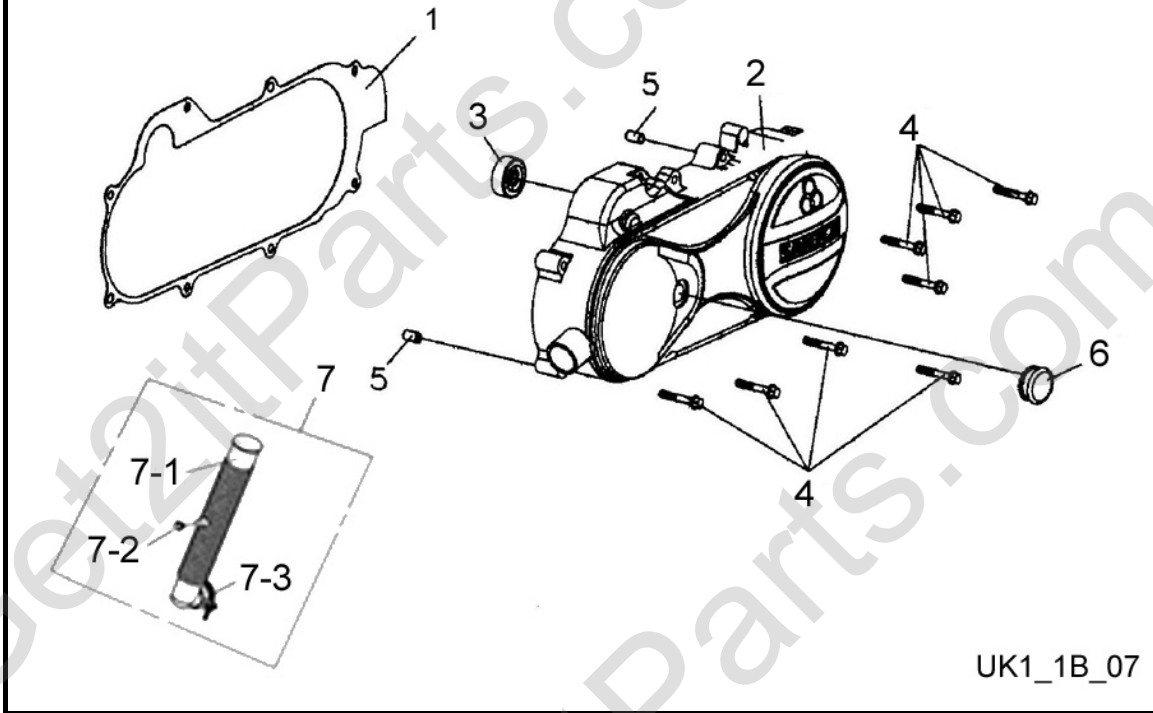


Fig Ref	Item No.	Description	Qty Req
1B-1	811584	Crankcase Cover Gasket (LH)	1
1B-2	811579	C.V.T. Cover (LH)	1
1B-3	650203	Radial Ball Bearing	1
1B-4	700327	Flange Bolt SH (M6x35)	8
1B-5	800109	Dowel Pin (8x14)	2
1B-6	812456	Plug	1
1B-7	811580	C.V.T. Cooling Duct Assembly	1
1B-7-1	811581	C.V.T. Cooling Duct	1
1B-7-2	811582	Duct Plug	1
1B-7-3	811621	Air Duct Clamp	1

2. Cylinder Head and Valve Cover

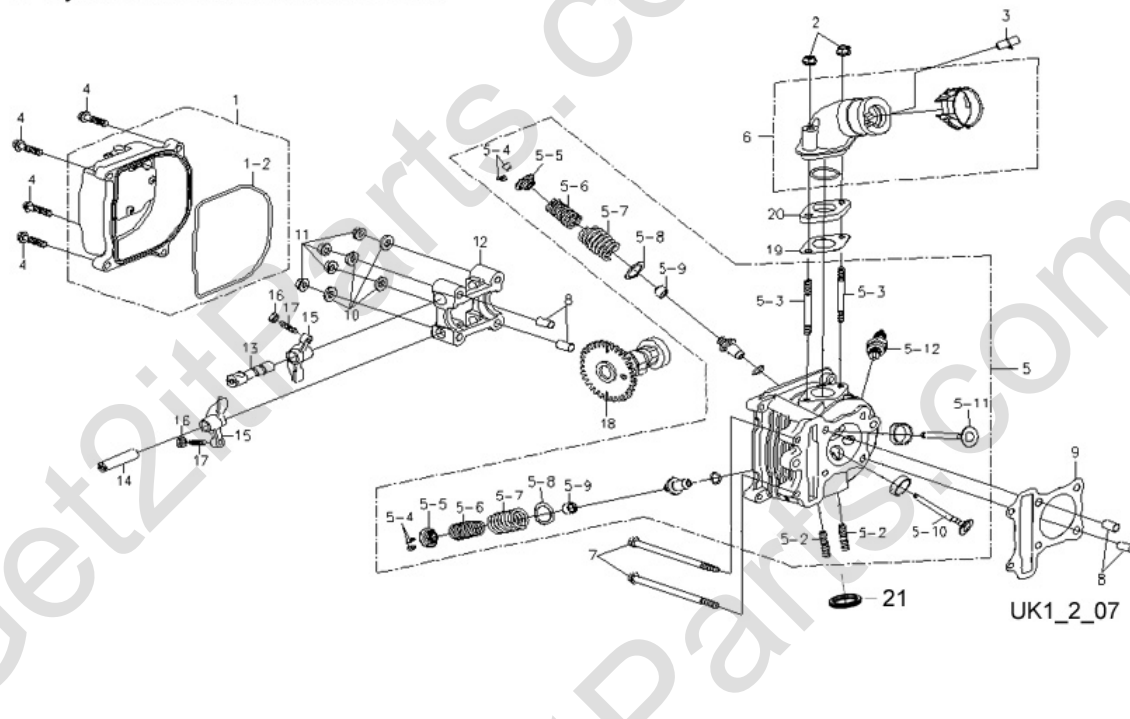


Fig Ref	Item No.	Description	Qty Req
2-1	811590	Rocker Arm Cover	1
2-1-2	811591	Rocker Arm Cover Gasket	1
2-2	650065	Nut (M6x11)	2
2-3	651011	Intake Cap	1
2-4	800488	Flange Bolt SH (M6x25)	4
2-5	811587	Cylinder Head	1
2-5-2	810241	Stub Bolt No:003 (M6x27)	2
2-5-3	800202	Stud Bolt (M6x50)	2
2-5-4	800205	Valve Spring Retainer	4
2-5-5	800206	Valve Spring Retainer Washer	2
2-5-6	811609	Inner Valve Spring	2
2-5-7	811608	Outer Valve Spring	2
2-5-8	800209	Outer-Valve Spring Seat	2
2-5-9	800210	Valve Stem Seal	2
2-5-10	811607	Exhaust Valve	1
2-5-11	811606	Intake Valve	1
2-5-12	811777	Spark Plug CR7HSA	1
2-6	811618	Intake Manifold	1
2-7	700326	Flange Bolt SH (M6x100)	2
2-8	812245	Dowel Pin (M8x14)	4
2-9	811589	Cylinder Head Gasket	1
2-10	811760	Flat Washer (M16x28x2)	4
2-11	811757	Flange Nut (M7x11)	4
2-12	811588	Cam Shaft Holder	1
2-13	811599	Rocker Arm Shaft - Internal	1
2-14	811600	Rocker Arm Shaft (External)	1

2. Cylinder Head and Valve Cover

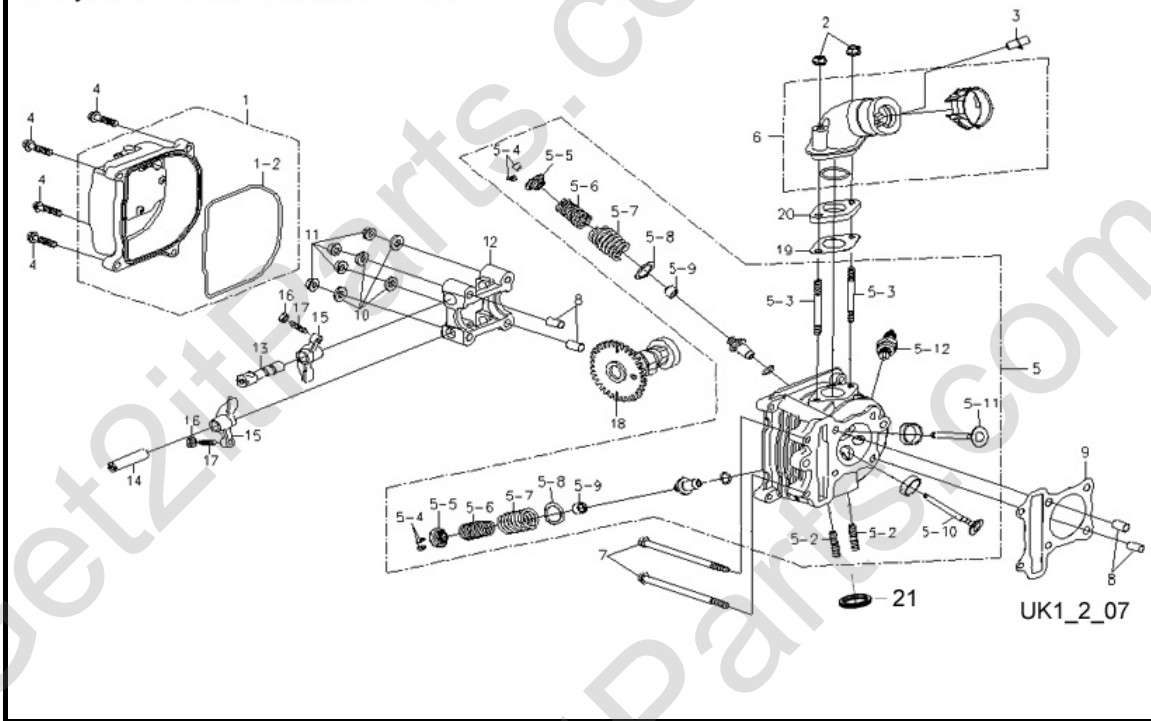
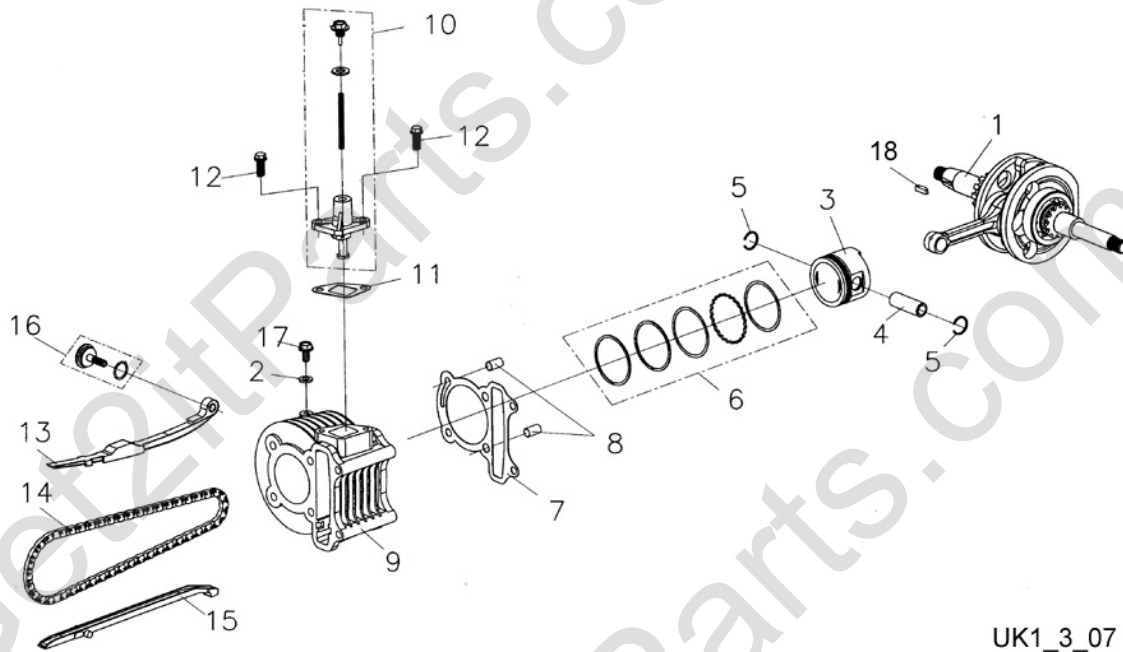


Fig Ref	Item No.	Description	Qty Req
2-15	811598	Valve Rocker Arm	2
2-16	800212	Nut (M4.5x8x4)	2
2-17	800481	Tappet Adjusting Screw	2
2-18	811596	Cam Shaft	1
2-19	811616	Carburetor Insulator Gasket	1
2-20	811617	Carburetor Insulator	1
2-21	811634	Exhaust Muffler Gasket	1

3. Cylinder, Piston, & Crankshaft



UK1_3_07

Fig Ref	Item No.	Description	Qty Req
3-1	811592	Crankshaft 90CC 4-Stroke	1
3-2	800159	Flat Washer (M6x10x1)	1
3-3	811594	Piston 90CC 4-Stroke	1
3-4	811595	Piston Wrist Pin	1
3-5	811765	Piston Pin Circle Clip (2)	2
3-6	811593	Piston Ring Set	1
3-7	811586	Cylinder Base Gasket	1
3-8	812245	Dowel Pin (M8x14)	2
3-9	811585	Cylinder 90CC 4-Stroke	1
3-10	811603	Cam Adjuster	1
3-11	811604	Cam Chain Adjuster Gasket	1
3-12	811771	Flange Bolt SH (M6x16)	2
3-13	811601	Cam Chain Guide Upper	1
3-14	811597	Cam Chain	1
3-15	811605	Cam Chain Guide Lower	1
3-16	811602	Cam Chain Pivot	1
3-17	800490	Flange Bolt (M6x12)	1
3-18	800148	Wood-Ruff Key (M25x14x4)	1

4. Crankcase RH Cover

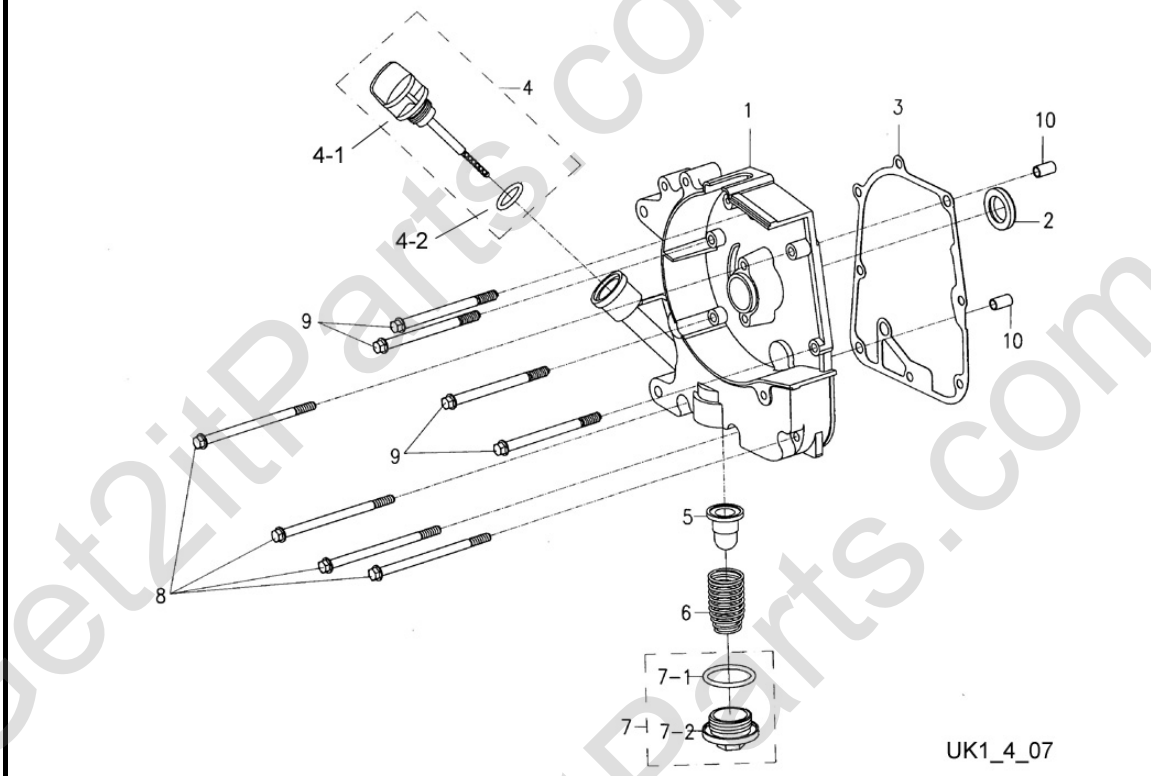


Fig Ref	Item No.	Description	Qty Req
4-1	811578	Crankcase Cover (RH)	1
4-2	812862	Oil Seal (RH)	1
4-3	811583	Crankcase Cover Gasket (RH)	1
4-4	800180	Oil Level Gauge & O-Ring	1
4-4-1	811476	Oil Level Gauge	1
4-4-2	811477	O-Ring Seal (18x3.5)	1
4-5	800182	Oil Filter Screen	1
4-6	800183	Oil Filter Screen Spring	1
4-7	800184	Crankcase Drain Plug & O-Ring	1
4-7-1	811479	O-Ring Seal	1
4-7-2	811478	Crankcase Drain Plug	1
4-8	700326	Flange Bolt SH (M6x100)	4
4-9	811773	Flange Bolt SH (M6x85)	4
4-10	800109	Dowel Pin (8x14)	2

5. Carburetor

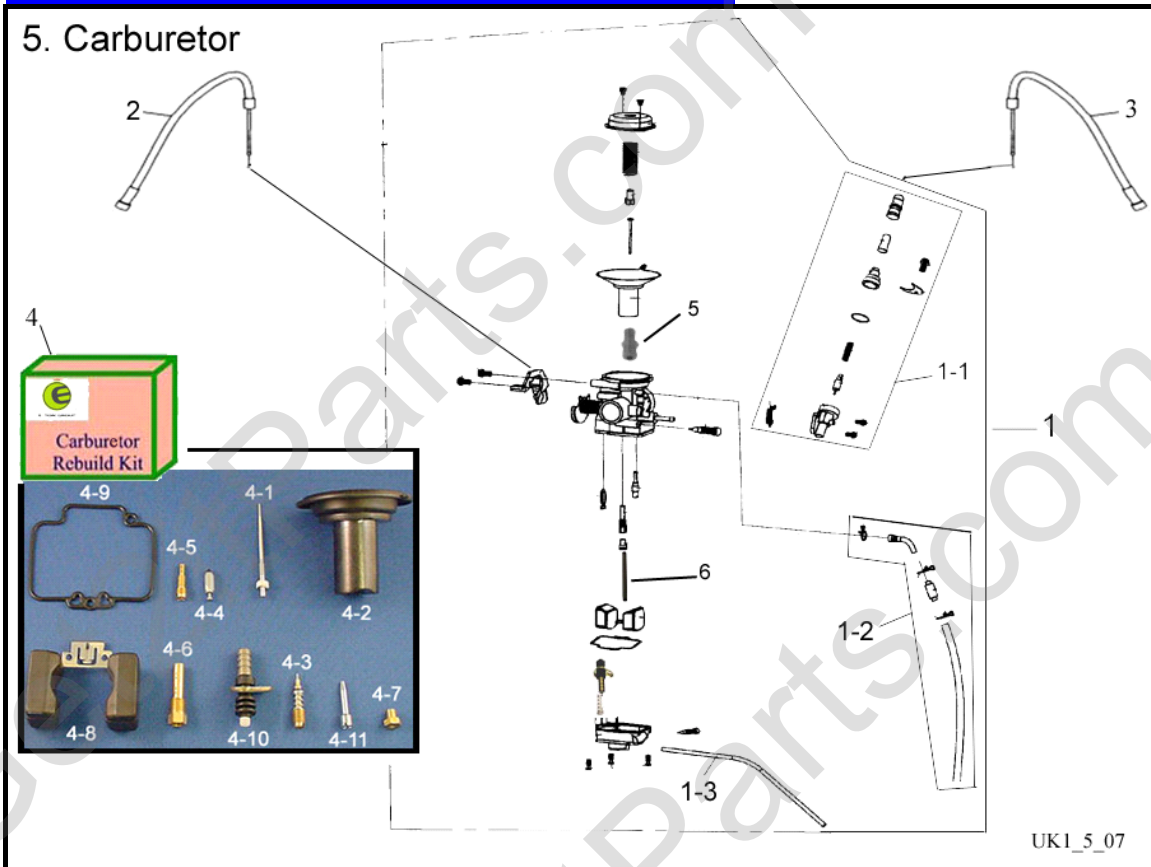


Fig Ref	Item No.	Description	Qty Req
5-1	812466	Carburetor (Manual Choke)	1
5-1-1	812372	Manual Choke 70M/70/90R	1
5-1-2	812327	Breather Tube Assy.	1
5-1-3	812328	Drain Tube	1
5-2	812864	Throttle Cable	1
5-3	812863	Manual Choke Cable	1
5-4	811312	Carburetor Rebuild Kit	1
5-5	814494	Slide Guide (70/90cc)	1
5-6	814495	Float Pin (70/90cc)	1
5-4-1	811309	Carburetor Slide Needle #4T11	1
5-4-2	812313	Carburetor Slide	1
5-4-3	812326	Air Adjustment Screw	1
5-4-4	812306	Carburetor Float Needle	1
5-4-5	812308	Pilot Jet #32	1
5-4-6	812311	Main Jet Atomizer	1
5-4-7	811311	Main Jet #95	1
5-4-8	812307	Carburetor Float	1
5-4-9	812309	Carburetor Bowl Gasket	1
5-4-10	812314	Accelerator Pump	1
5-4-11	812310	Bowl Drain Bolt	1
5-NP	812312	Main Jet #100	1
5-NP	812790	Pilot Jet #35	1
5-NP	812791	Pilot Jet #37	1
5-NP	812792	Pilot Jet #39	1

6. Driven Pulley

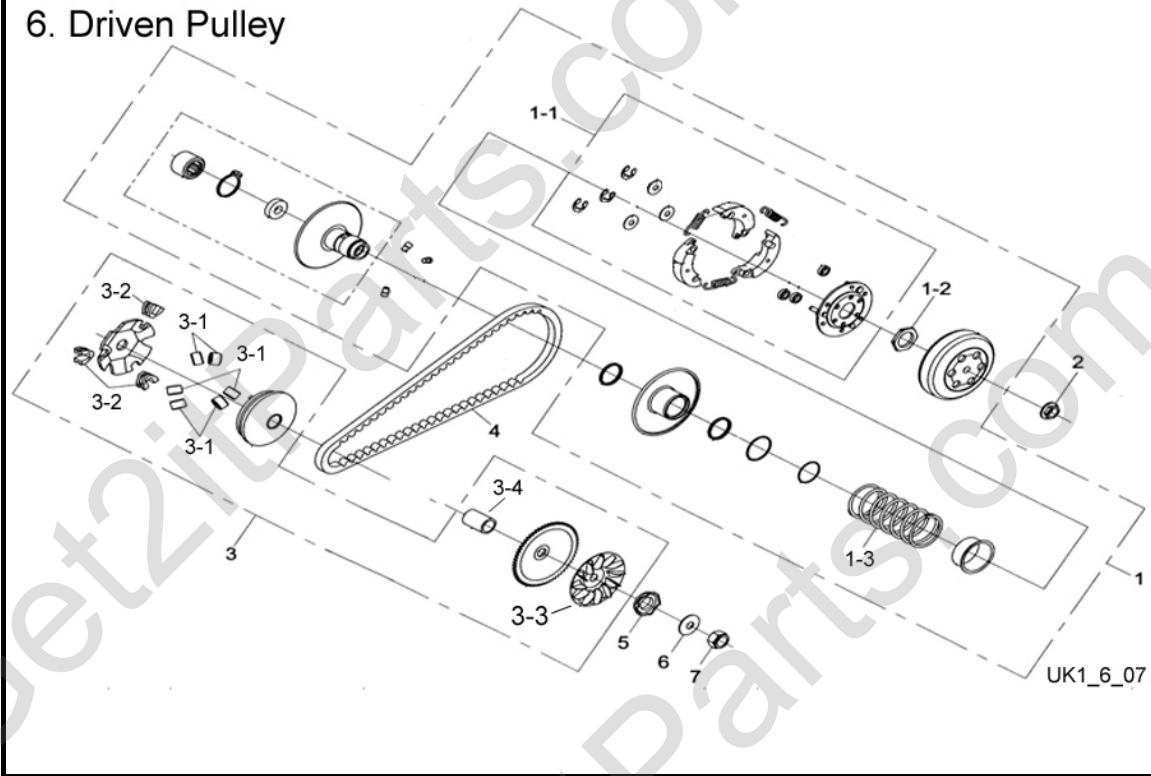
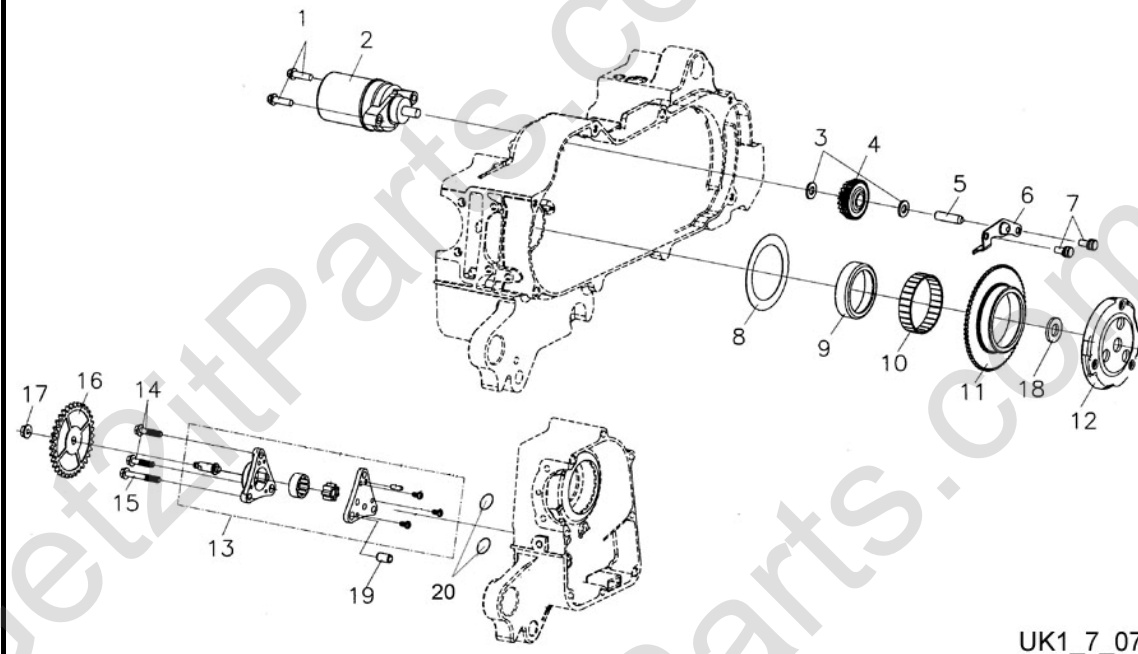


Fig Ref	Item No.	Description	Qty Req
6-1	811656	Driven Pulley	1
6-1-1	811655	Drive Clutch Assembly	1
6-1-2	812242	Nut (M28x32x1)	1
6-1-3	812246	Drive Face Spring	1
6-2	811758	Flange Nut (M10x18)	1
6-3	811653	Drive Face Assembly	1
6-3-1	811654	Clutch Rollers 8g (Set 6)	6
6-3-2	812470	Slide Retainer Clips (Set 3)	3
6-3-4	812865	Drive Face Boss	1
6-4	811657	Drive Belt	1
6-5	811671	Kick Starter Ratchet	1
6-6	811761	Flat Washer (M15x24x1)	1
6-7	650510	Flange Nut (M12x22)	1

7. Starter Motor & Oil Pump



UK1_7_07

Fig Ref	Item No.	Description	Qty Req
7-1	650143	Flange Bolt (M6x20)	2
7-2	812354	Starter Motor	1
7-3	650184	Flat Washer (M7x15x1)	2
7-4	650495	Starter Motor Reduction Gear	1
7-5	650658	Idle Gear Shaft	1
7-6	650185	Reduction Gear Retainer Plate	1
7-7	610201	Pan Head Bolt & Washer (M6x14)	2
7-8	650180	Flat Washer (M56x75x1)	1
7-9	650179	Boss Gear	1
7-10	650178	Needle Bearing	1
7-11	810533	Starter Wheel	1
7-12	812353	Starter Clutch	1
7-13	811611	Oil Pump 90CC 4-Stroke	1
7-14	650143	Flange Bolt (M6x20)	2
7-15	800488	Flange Bolt SH (M6x25)	1
7-16	811612	Oil Pump Drive Socket	1
7-17	650065	Nut (M6x11)	1
7-18	811762	Flat Washer (M17x28x3)	1
7-19	800109	Dowel Pin (8x14)	1
7-20	812302	O-Ring	2

8. A/C Generator & Fan Shroud

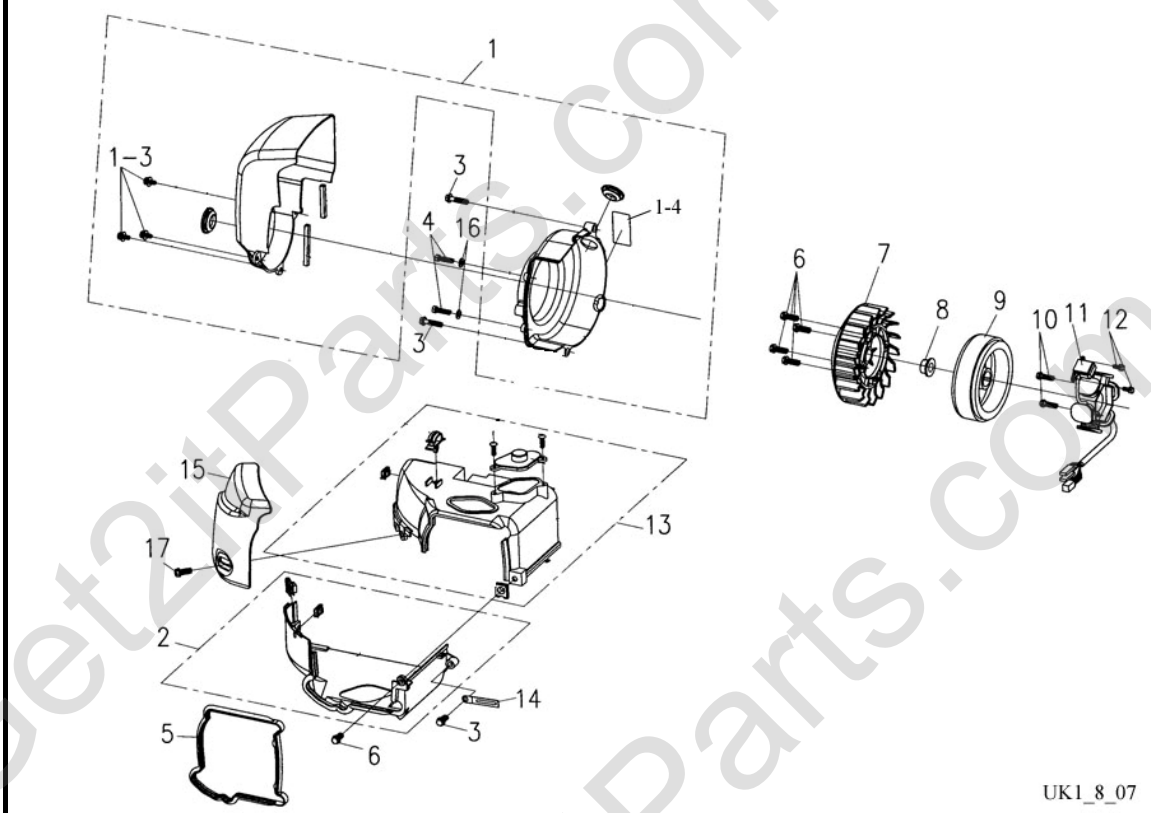
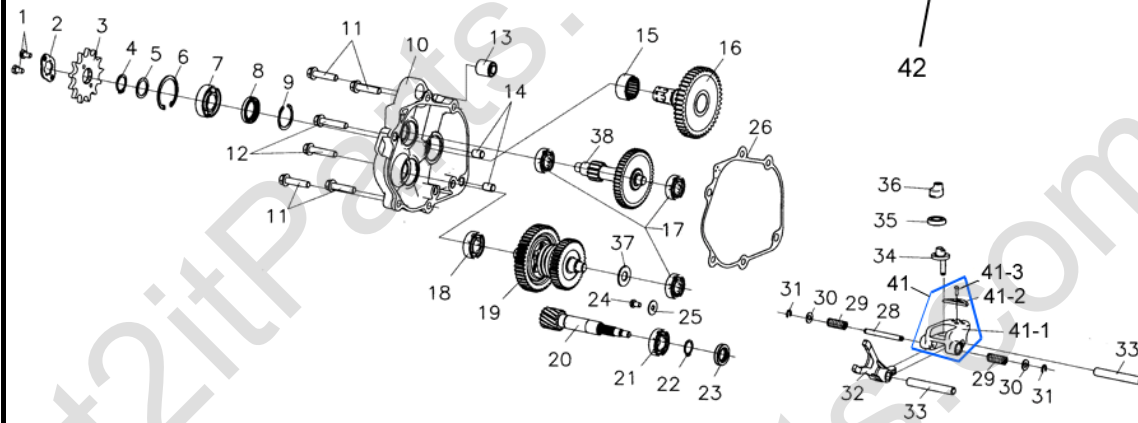


Fig Ref	Item No.	Description	Qty Req
8-1	812472	Fan Cover	1
8-1-3	810005	Fan Cover Plug (B)	1
8-1-4	812464	Oil Cap Label	1
8-2	812473	Upper Shroud	1
8-3	800488	Flange Bolt SH (M6x25)	3
8-4	800221	Pan Head Bolt (M5x25)	2
8-5	811646	Shroud Seal	1
8-6	811771	Flange Bolt SH (M6x16)	5
8-7	811641	Cooling Fan	1
8-8	650510	Flange Nut (M12x22)	1
8-9	811675	Flywheel	1
8-10	650143	Flange Bolt (M6x20)	2
8-11	812866	AC Generator	1
8-12	800194	Bolt & Washer (M5x14)	2
8-13	811644	Lower Shroud	1
8-14	812191	Washer (M5x15x1)	2
8-15	800339	Flange Bolt SH (M6x25)	1

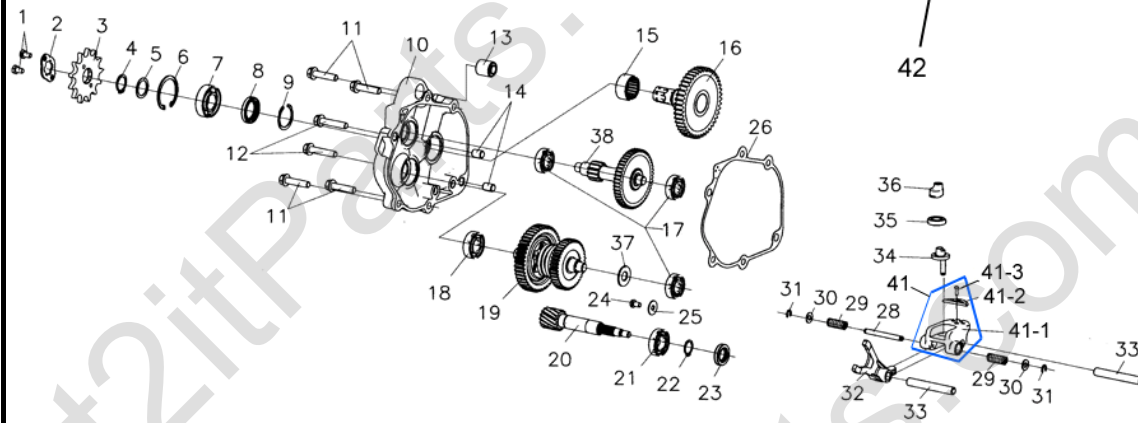
9. Transmission



UK1_9_07

Fig Ref	Item No.	Description	Qty Req
9-1	650226	Bolt (M6x10)	2
9-2	650225	Sprocket Plate	1
9-3	812478	Drive Sprocket	1
9-4	650223	Circle-Clip #20	1
9-5	650222	Flat Washer (M20x25x1)	1
9-6	650220	Circle-Clip (45.5x17.5)	1
9-7	650218	Bearing (6004LUA)	1
9-8	650219	Oil Seal (25x35x6)	1
9-9	650221	Circle-Clip (34.4x1.2)	1
9-10	811650	Transmission Cover	1
9-11	811768	Flange Bolt SH (M8x35)	4
9-12	811769	Flange Bolt (M8x40)	2
9-13	811577	Rear Shock Absorber Bushing	1
9-14	650158	Dowel Pin (M10x14)	2
9-15	650217	Needle Bearing	1
9-16	812479	Final Shaft	1
9-17	650213	Radial Ball Bearing (6201)	3
9-18	750388	Radial Ball Bearing (6202)	1
9-19	811660	Gear Shift Cluster	1
9-20	811659	Drive Shaft	1
9-21	650199	Radial Ball Bearing (6003)	1
9-22	650198	Circle-Clip	1
9-23	650200	Oil Seal (17x28x5.5)	1
9-24	650197	Pan Head Bolt (M6x10)	1
9-25	811082	Flat Washer (M5x18x1)	1
9-26	811651	Transmission Cover Gasket	1

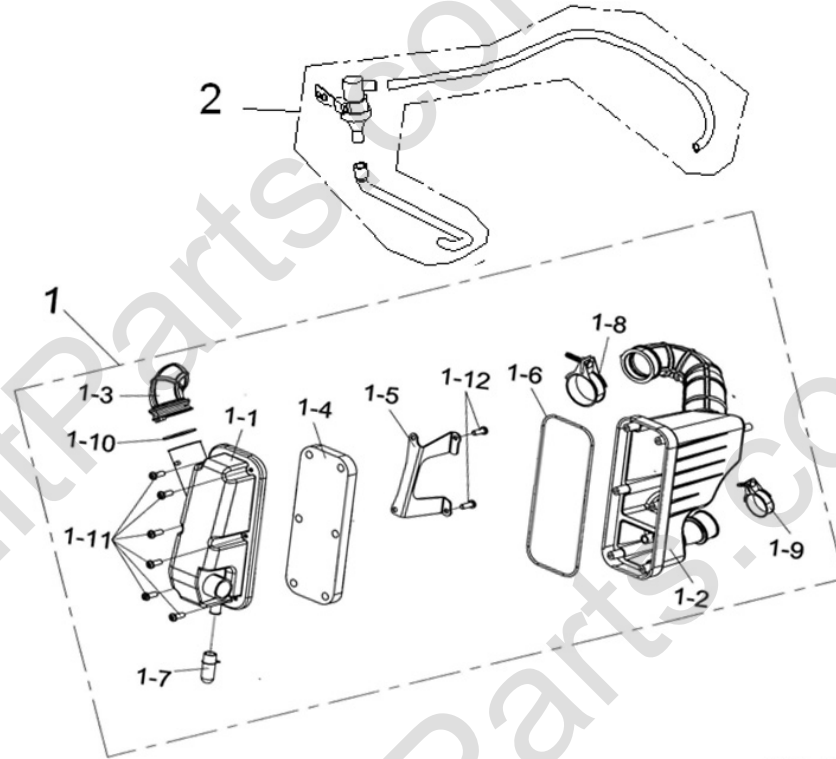
9. Transmission



UK1_9_07

Fig Ref	Item No.	Description	Qty Req
9-28	811669	Fixed Shaft	1
9-29	811664	Fixed Catch Spring	2
9-30	811759	Flat Washer (M6x11x1)	2
9-31	811764	Circle Clip	2
9-32	811663	Shift Fork	1
9-33	811160	Shift Fork Rod Guide	2
9-34	811665	Shift Cam	1
9-35	811775	Radial Ball Bearing (6901)	1
9-36	811667	Knock Block	1
9-37	650214	Flat Washer (M11x21x1)	1
9-38	811658	Reverse Gear Shaft	1
9-41	811674	Push Shift Assembly	1
9-41-1	811666	Push Shift	1
9-41-2	811747	Insulator Shim	1
9-41-3	811385	Pan Head Bolt (M3x8)	1
9-42	812741	Shift Block & Fork Assembly	1

10. Air Filter



UK1_10_07

Fig Ref	Item No.	Description	Qty Req
10-1	812480	Air Cleaner Assy.	1
10-1-1	812640	Air Cleaner Case (Upper)	1
10-1-2	812641	Air Cleaner Case (Lower)	1
10-1-3	812642	Air Cleaner Duct	1
10-1-4	812639	Air Cleaner Element	1
10-1-5	812643	Air Cleaner Holder	1
10-1-6	812644	Air Cleaner Seal	1
10-1-7	812645	Air Cleaner Drain Tube	1
10-1-8	812646	Air Cleaner Clamp A	1
10-1-9	812647	Air Cleaner Clamp B	1
10-1-10	812648	Air Duct Gasket	1
10-1-11	811496	Self Tapping Screw (M5x20)	6
10-1-12	812649	Bolt (M5x15)	2
10-2	812481	Gas Waste Recovery Linkage	1

12. Engine

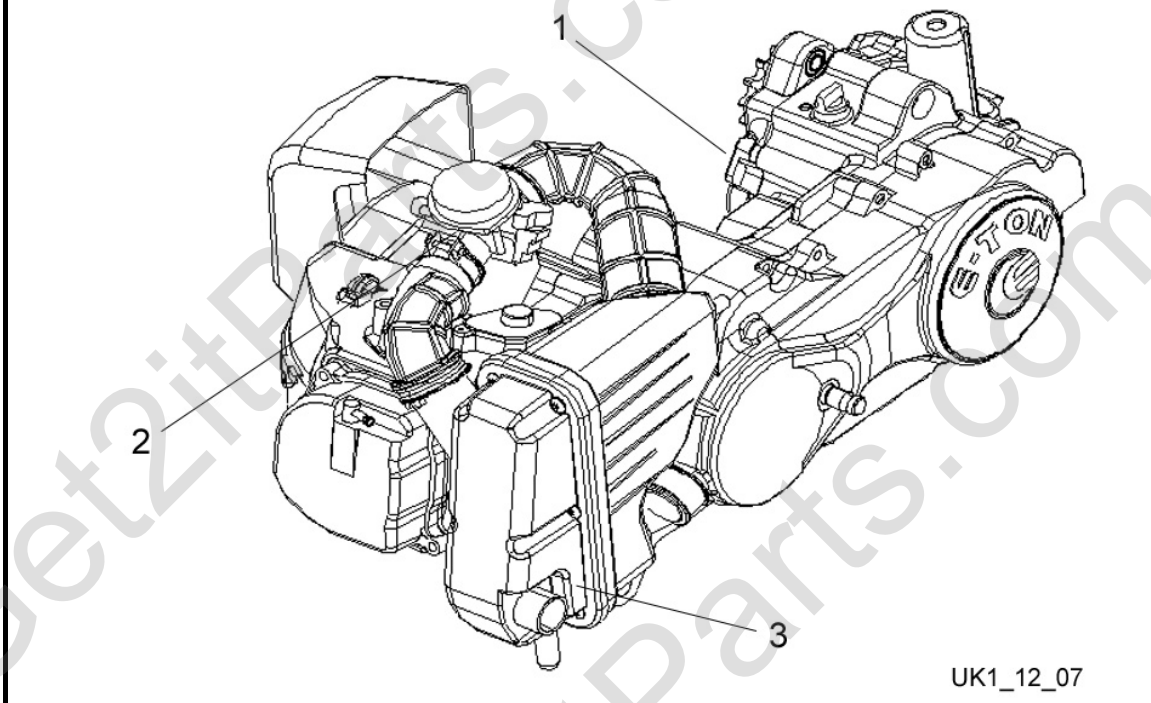


Fig Ref	Item No.	Description	Qty Req
12-1	812812	Engine 90cc (Rover GT)	1
12-2	812466	Carburetor (Manual Choke UK1)	1
12-3	812480	Air Cleaner Assy.	1

13. Exhaust Muffler

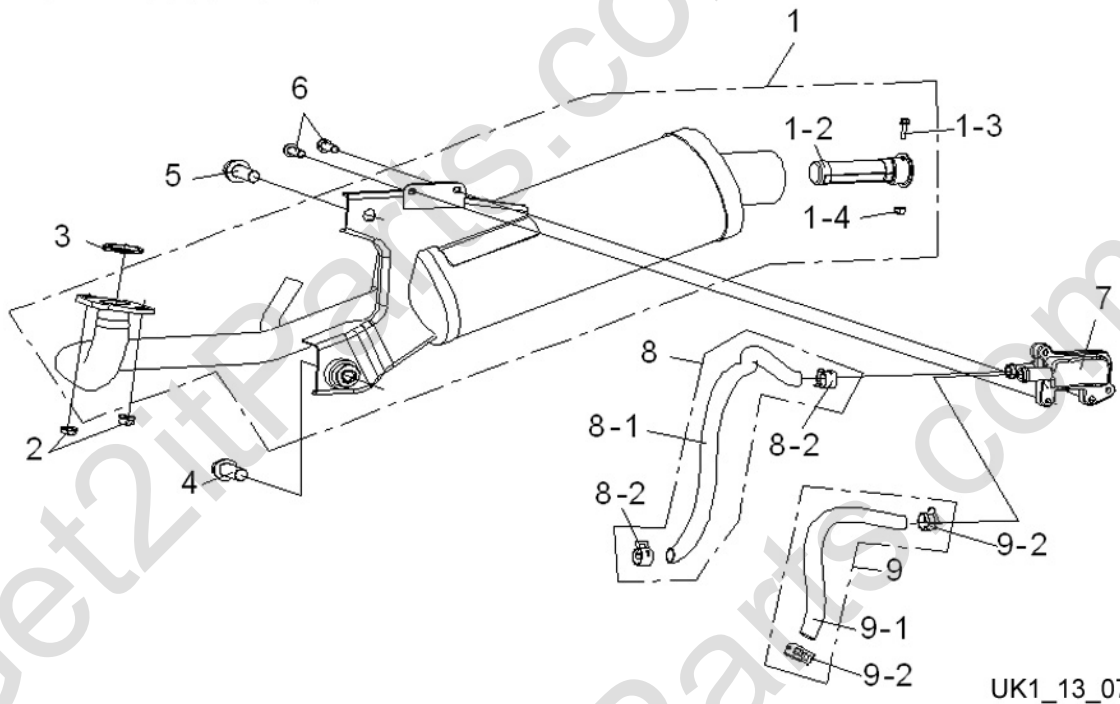
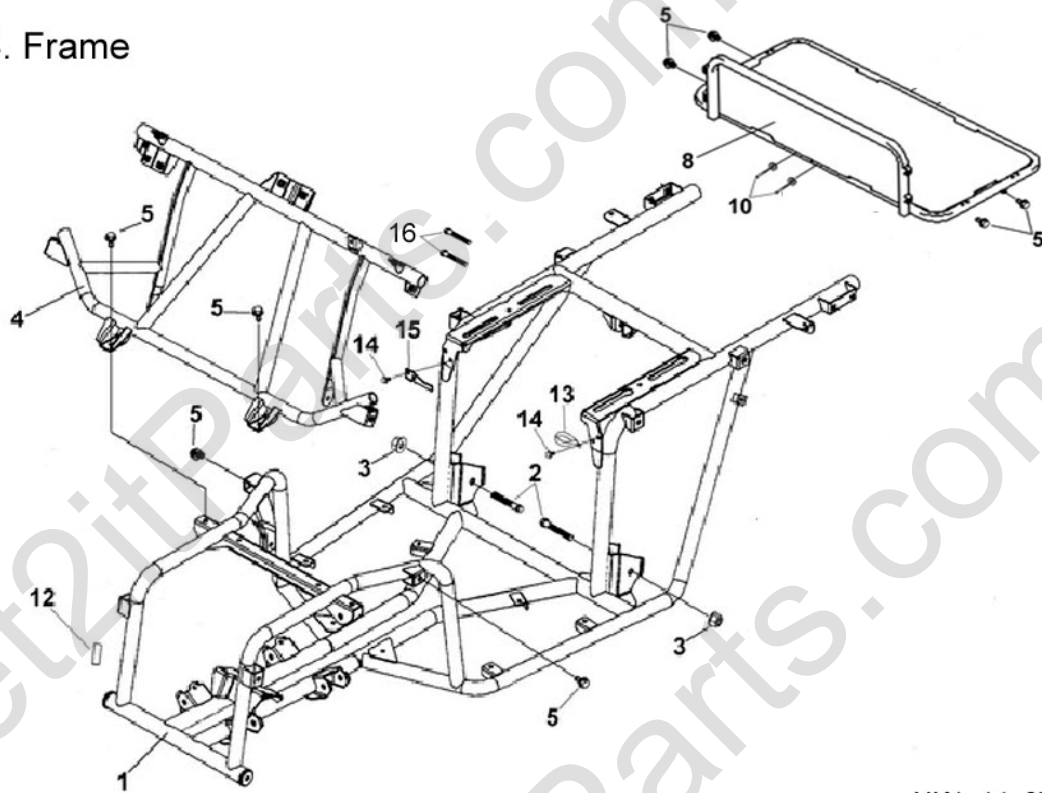


Fig Ref	Item No.	Description	Qty Req
13-1	812483	Exhaust Muffler (UK1)	1
13-1-2	811462	Spark Arrestor Screen	1
13-1-3	811638	Allen Head Bolt (M5x45)	1
13-1-4	811639	Lock Nut (M5x7)	1
13-2	800498	Nut (M611X16)	2
13-3	811634	Exhaust Muffler Gasket	1
13-4	750382	Flange Bolt (M8x30)	1
13-5	650402	Flange Bolt (M8 X 12)	1
13-6	650271	Flange Bolt (M6 X 12)	2
13-7	812485	Emission Control Valve	1
13-8	812486	Emission Valve Tube Assy.	1
13-8-1	812487	Emission Valve Tube	1
13-8-2	811627	Tube Clip	2
13-9	812488	Connecting Tube Assy.	1
13-9-1	812489	Connecting Tube	1
13-9-2	811627	Tube Clip	2

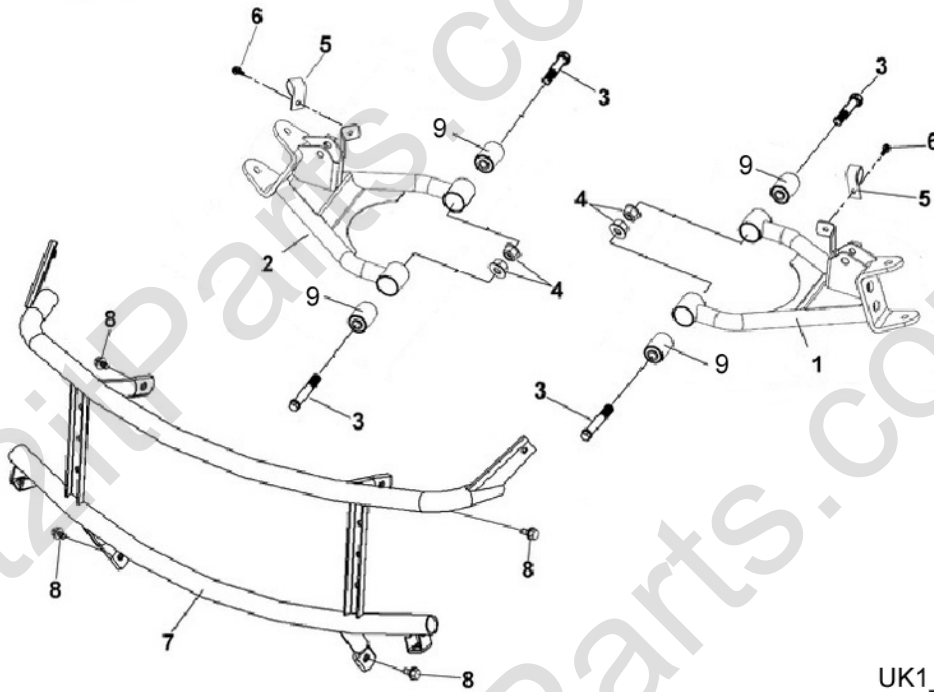
14. Frame



UK1_14_07

Fig Ref	Item No.	Description	Qty Req
14-1	812815	Frame (Rover GT)	1
14-2	812491	Flange Bolt (M12x75)	2
14-3	750370	Locking Flange Nut (M12x22)	2
14-4	812816	Speedometer Housing	1
14-5	650294	Flange Bolt (M8 X 16)	8
14-8	812817	Rear Rack	1
14-10	750294	Bolt & Washer (M5x15)	2
14-12	812404	Emission Control Label	1
14-13	812403	CVT Inlet Hose Clamp	1
14-14	650271	Flange Bolt (M6 X 12)	2
14-15	812497	Gas Waste Recovery Holder	1
14-16	812223	Flange Bolt (M6x55)	2

15. A-Arms & Front Bumper



UK1_15_07

Fig Ref	Item No.	Description	Qty Req
15-1	812498	A-Arm (LH)	1
15-2	812499	A-Arm (RH)	1
15-3	812206	Flange Bolt (M10x60)	4
15-4	650255	Locking Flange Nut (M10x19)	4
15-5	812108	Brake Hose Bracket	2
15-6	650271	Flange Bolt (M6 X 12)	2
15-7	812840	Front Bumper	1
15-8	650294	Flange Bolt (M8 X 16)	4
15-9	811812	Suspension Arm Bushing	4

16A. Front Fender & Body Covers

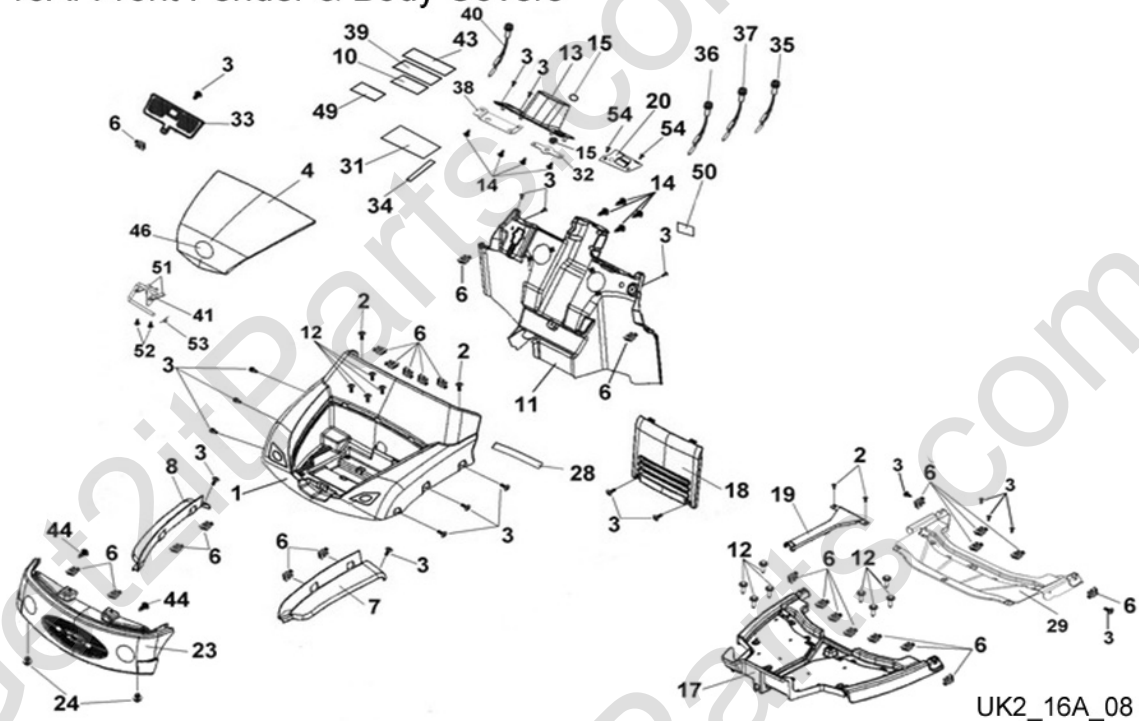


Fig Ref	Item No.	Description	Qty Req
16A-1	812870	Front Body Cover (Silver)	1
16A-1	812871	Front Body Cover (Green)	1
16A-2	650262	Bolt Washer & Nut (M6x18)	4
16A-3	650270	Button Head Bolt (M6x17)	21
16A-4	812872	Front Cover (Silver)	1
16A-4	812873	Front Cover (Green)	1
16A-6	812211	Spring Nut, U-Type (M6)	27
16A-7	812507	Front Fender Panel (LH)	1
16A-8	812508	Front Fender Panel (RH)	1
16A-11	812819	Instrument Console	1
16A-12	650901	Bolt & Washer (M6x20)	8
16A-13	812820	Instrument Panel Front Cover	1
16A-14	650729	Self Tapping Screw (M4x16)	8
16A-15	812635	Compass Ball	1
16A-17	812513	Footrest	1
16A-18	812876	Access Cover (Silver)	1
16A-18	812877	Access Cover (Green)	1
16A-19	812516	Footrest Cover	1
16A-20	812821	Oil Tank Cover	1
16A-23	812822	Front Bumper Cover	1
16A-24	650271	Flange Bolt (M6 X 12)	2
16A-29	812826	Footrest (Rear)	2
16A-31	812827	Gear Indicator Sticker	1
16A-32	812828	Compass Bracket	1
16A-33	812528	Rack Plate	1
16A-34	812529	Gear Shift Sticker	1

16A. Front Fender & Body Covers

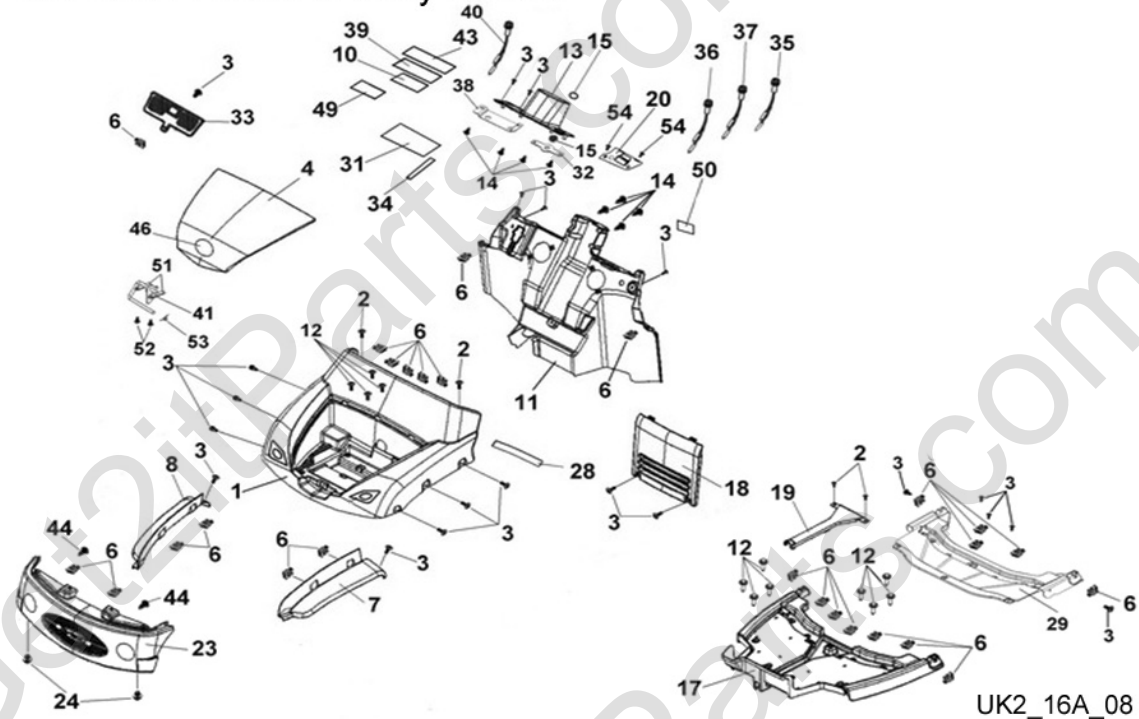
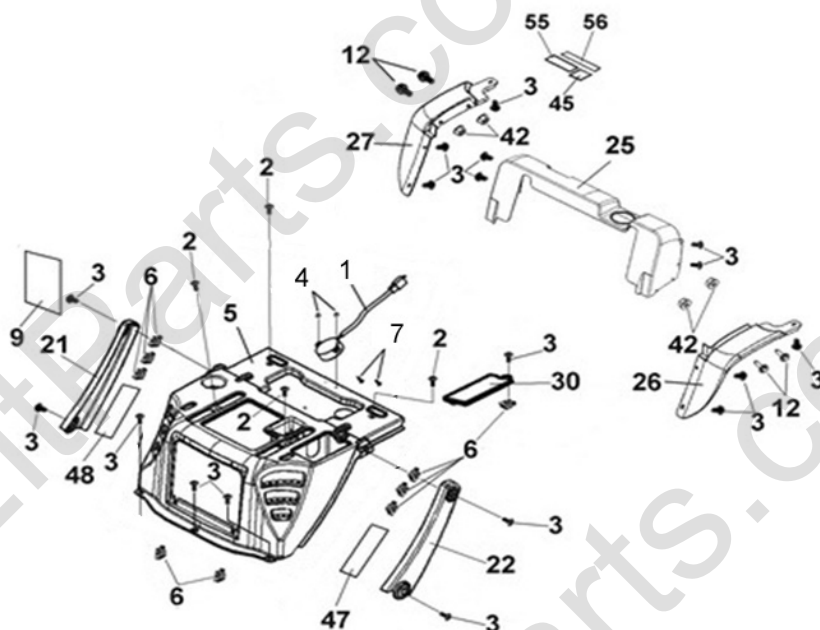


Fig Ref	Item No.	Description	Qty Req
16A-35	800542	Indicator light (Red)	1
16A-36	800540	Indicator light (Blue)	1
16A-37	800541	Indicator light (Green)	1
16A-38	812829	Speedometer Bracket	2
16A-39	812531	Seat Belt Sticker	1
16A-40	812830	Indicator Light	1
16A-41	812533	Front Cover Latch	1
16A-44	750393	Self-Tapping Screw (M5x15)	2
16A-46	812474	Logo Graphic	1
16A-49	812484	Parking Brake Graphic	1
16A-50	811184	Power Supply Label	1
16A-51	812465	Latch Plate	1
16A-52	610194	Self-Tapping Screw (M4x13)	2
16A-53	812467	Latch Spring	1
16A-54	812527	Spart Arrestor Label	2

16B. Rear Fender & Body Covers



UK2_16B_08

Fig Ref	Item No.	Description	Qty Req
16B-1	810102	Backup Safety Horn	1
16B-2	650262	Bolt Washer & Nut (M6x18)	4
16B-3	650270	Button Head Bolt (M6x17)	18
16B-5	812874	Rear Body Cover (Silver)	1
16B-5	812875	Rear Body Cover (Green)	1
16B-6	812211	Spring Nut, U-Type (M6)	8
16B-7	811076	Pan Head Bolt (M3x15)	2
16B-9	811064	Warning Label (Passenger)	1
16B-12	650901	Bolt & Washer (M6x20)	10
16B-21	812517	Right Side Cover	1
16B-22	812518	Left Side Cover	1
16B-25	812823	Fuel Tank Protector Cover	1
16B-26	812824	Rear Trim Cover (LH)	1
16B-27	812825	Rear Trim Cover (RH)	2
16B-30	812868	Battery Cover (Silver)	1
16B-30	812869	Battery Cover (Green)	1
16B-42	800504	Locking Flange Nut (M6x11)	4
16B-45	650994	Warning Label (Muffler)	1
16B-47	812475	Rear Body Graphic (LH)	1
16B-48	812476	Rear Body Graphic (RH)	1
16B-55	812527	Spart Arrestor Label	1
16B-56	812831	Rear Cover Sticker	1

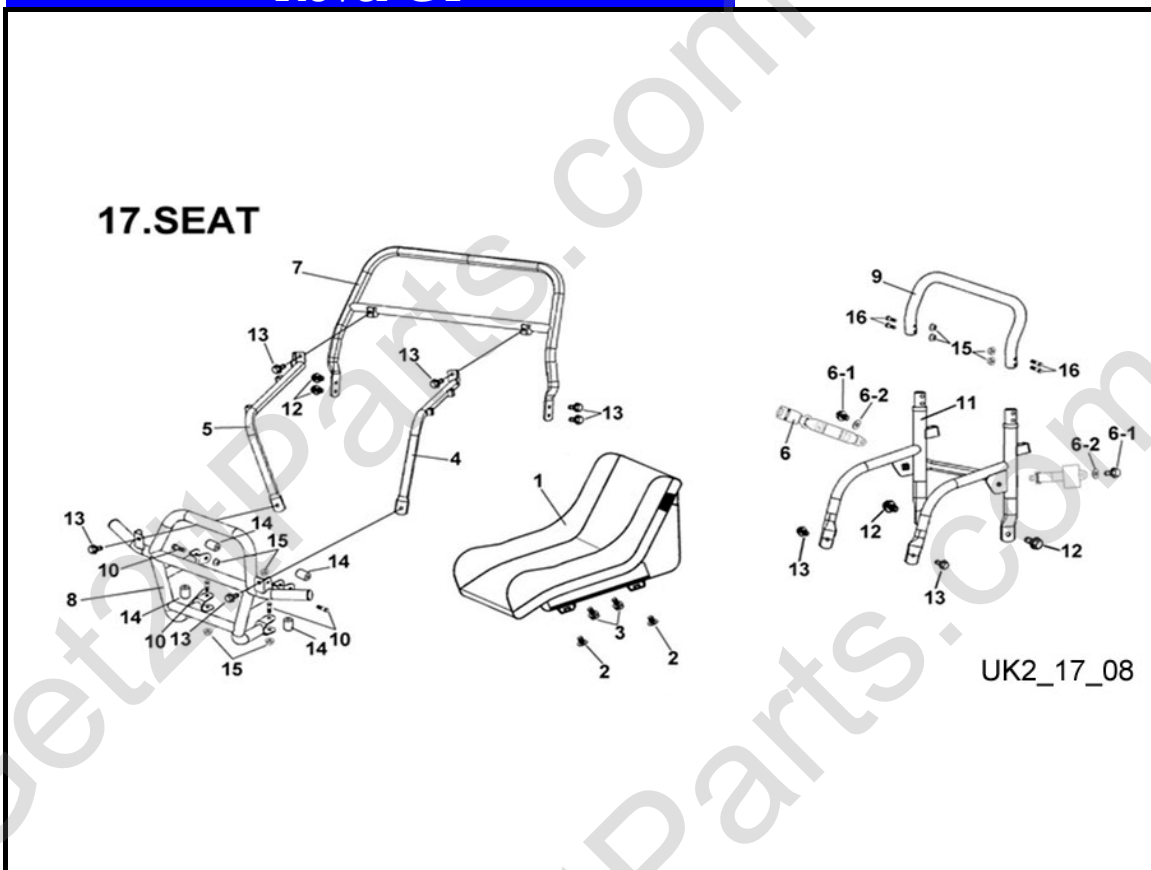
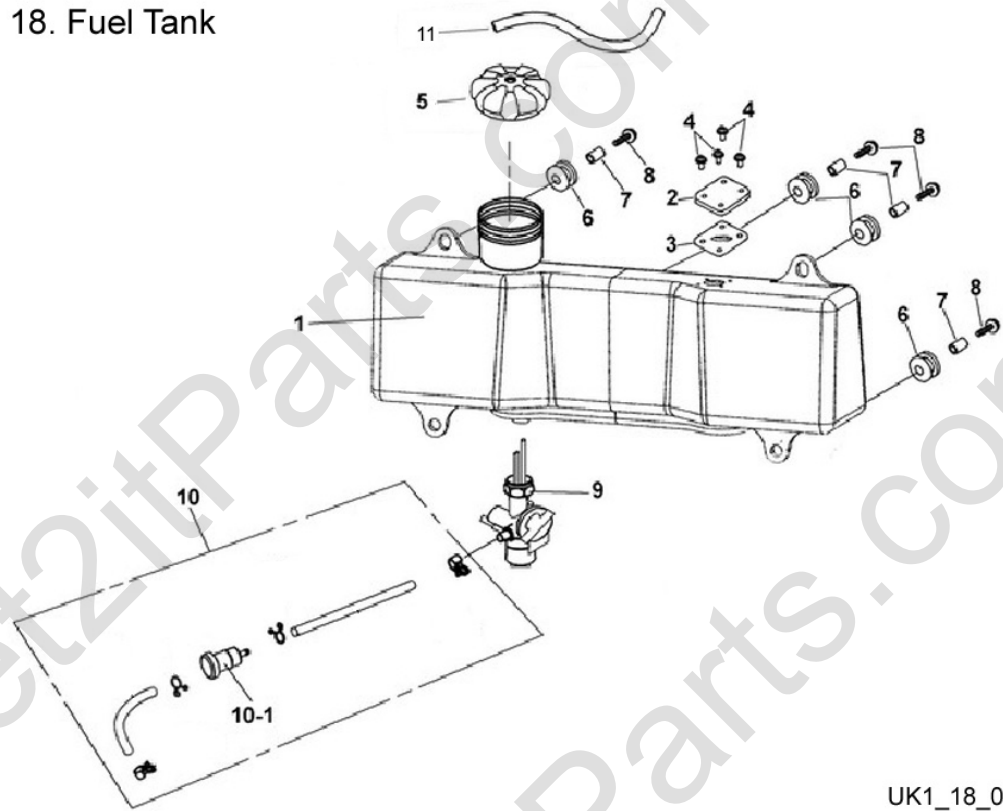


Fig Ref	Item No.	Description	Qty Req
17-1	812832	Seat (Rover GT)	1
17-2	812535	Allen Bolt (M8x12)	2
17-3	812536	Allen Bolt & Washer (M8x20)	2
17-4	812836	Side Seat Support (LH)	1
17-5	812837	Side Seat Support (RH)	1
17-6	812538	Seat Belt	1
17-6-1	812539	Flange Bolt (M10x25)	2
17-6-2	812838	Spring Washer	2
17-7	812839	Top Seat Support	1
17-8	812840	Front Bumper	1
17-9	812841	Rear Seat Support	1
17-10	650803	Flange Bolt (M8 X 40)	4
17-11	812833	Armrest	1
17-12	812546	Flange Bolt (M10x15)	4
17-13	650294	Flange Bolt (M8 X 16)	8
17-14	812834	Plug	4
17-15	800560	Locking Flange Nut (M8x13)	8
17-16	812835	Pan Head Screw	4

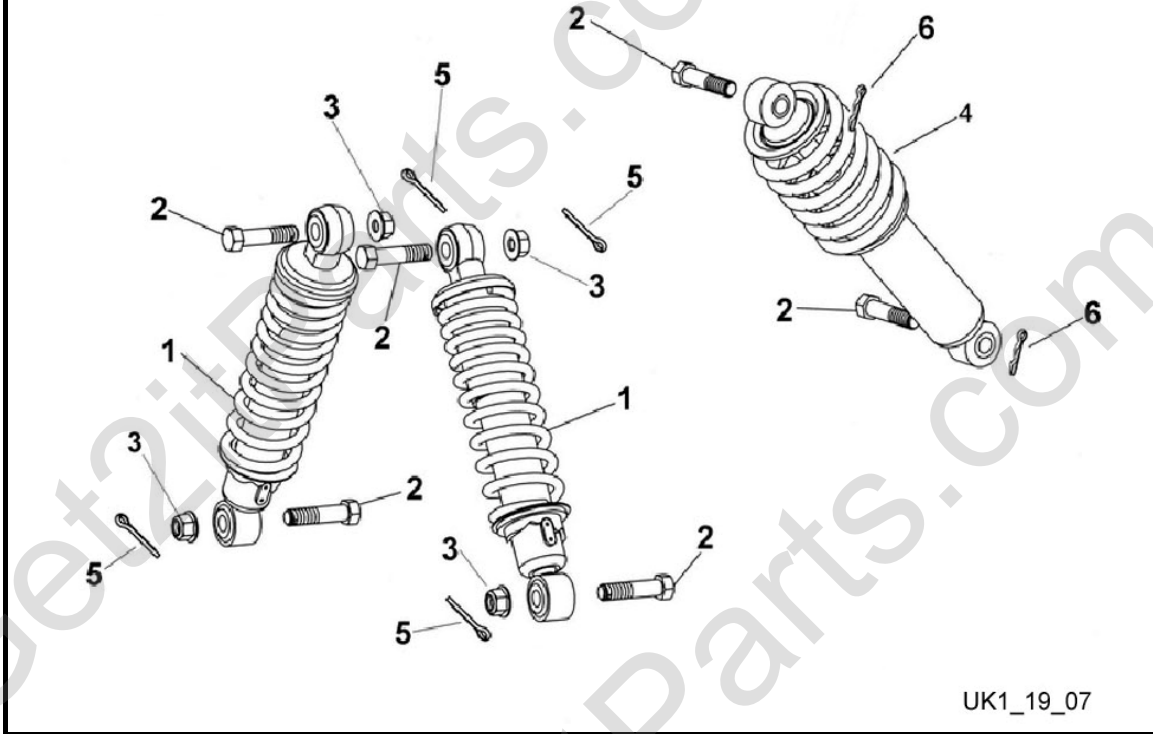
18. Fuel Tank



UK1_18_07

Fig Ref	Item No.	Description	Qty Req
18-1	812550	Fuel Tank	1
18-2	812842	Fuel Tank Cover	1
18-3	812552	Oil Washer	1
18-4	750308	Bolt & Washer (M5x16)	4
18-5	811889	Fuel Tank Cap	1
18-6	800393	Fuel Tank Mounting Pad	4
18-7	800395	Fuel Tank Mounting Spacer	4
18-8	700337	Bolt & Washer (M6x30)	4
18-9	812554	Fuel Petcock (Manual)	1
18-10	812555	Fuel Filter Assy.	1
18-10-1	800002	Fuel Filter Element	1
18-11	812553	Breather Tube	1

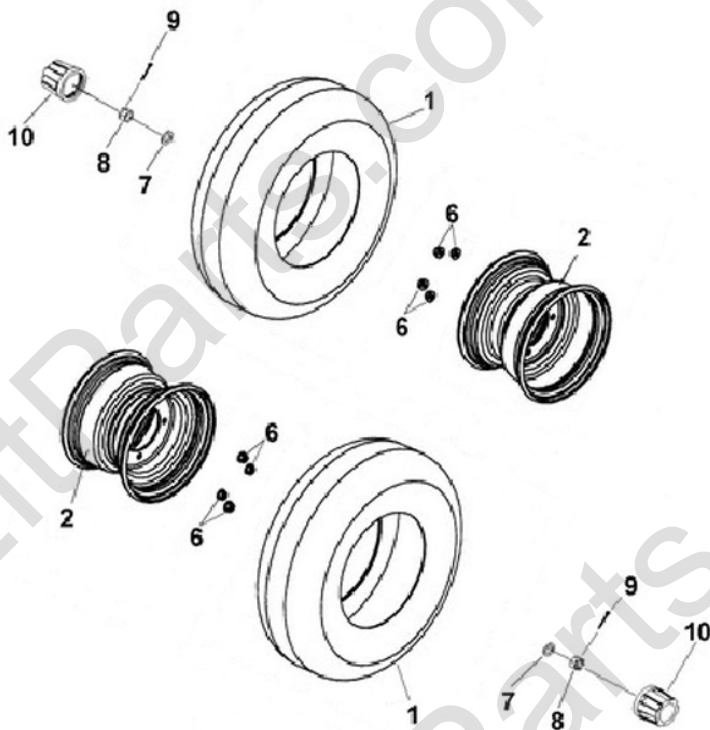
19. Suspension



UK1_19_07

Fig Ref	Item No.	Description	Qty Req
19-1	812296	Front Shock Absorber	2
19-2	650997	Pin Hole Bolt (M10 X 40)	6
19-3	750375	Locking Flange Nut (M10x19)	2
19-4	810236	Front Shock-HD (Black)	1
19-5	650339	Cotter Pin (1/8 x 1)	4
19-6	750318	Hair Pin Cotter	2

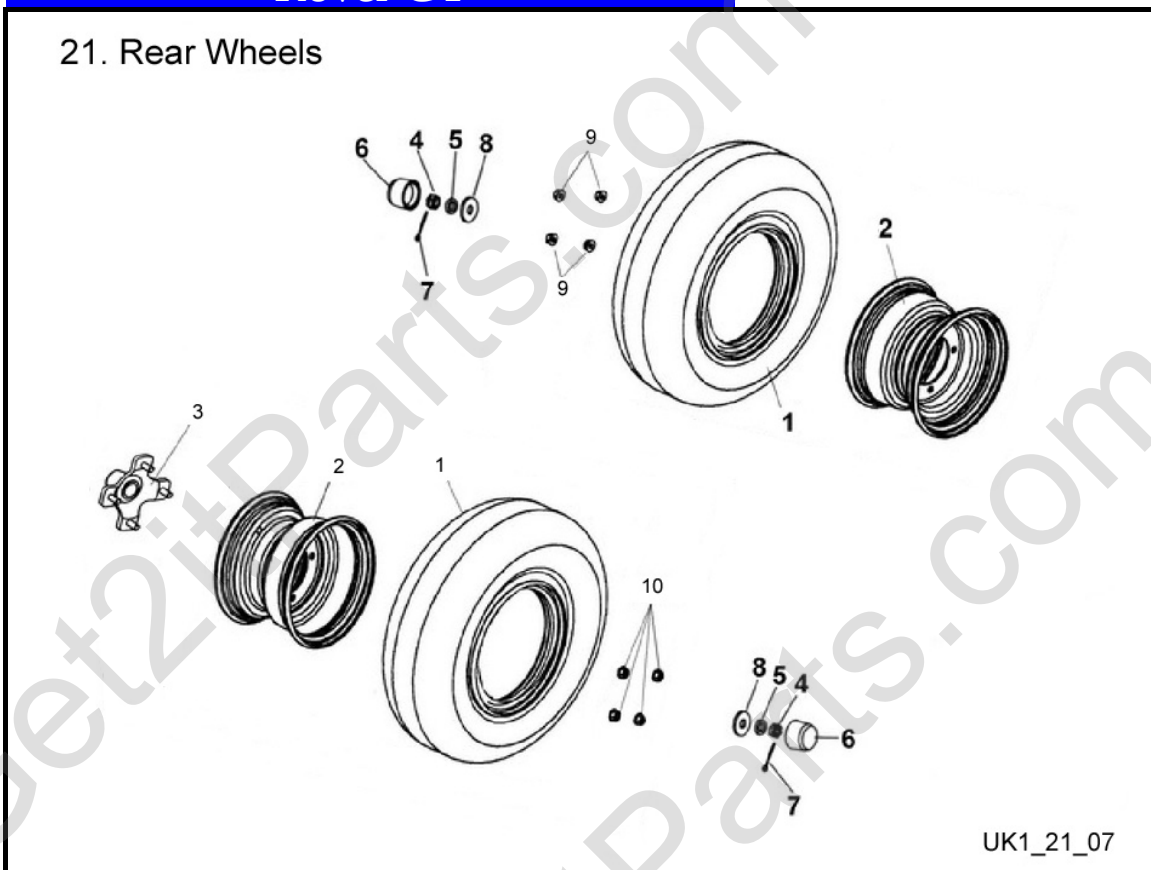
20. Front Wheels



UK1_20_07

Fig Ref	Item No.	Description	Qty Req
20-1	812559	Front Tire (18x7x10)	2
20-2	812026	Wheel Rim (10x5.5)	2
20-6	812029	Flange Nut (M10x14)	8
20-7	800291	Flat Washer (M15x24x2)	2
20-8	800525	Castle Nut (M14x19)	2
20-9	811084	Cotter Pin	2
20-10	650843	Rubber Hub Cap	2

21. Rear Wheels



UK1_21_07

Fig Ref	Item No.	Description	Qty Req
21-1	812567	Rear Tire (18x8x10)	2
21-2	812568	Rear Wheel Rim (10x6.5)	2
21-3	812573	Shaft Connector (RH)	1
21-4	800525	Castle Nut (M14x19)	2
21-5	800291	Flat Washer (M15x24x2)	2
21-6	650353	Rubber Hub Cap	2
21-7	811084	Cotter Pin	2
21-8	650368	Flat Washer (M14x40x5))	2
21-9	812029	Flange Nut (M10x14)	4
21-10	812029	Flange Nut (M10x14)	4

22A. Front Brake Caliper

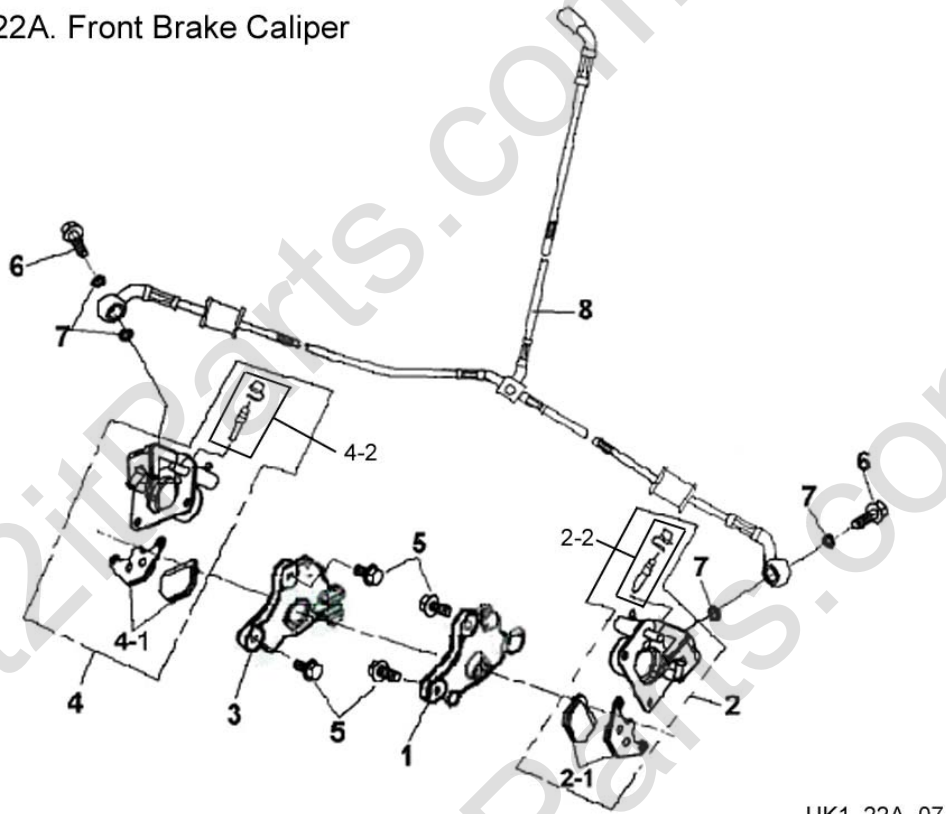
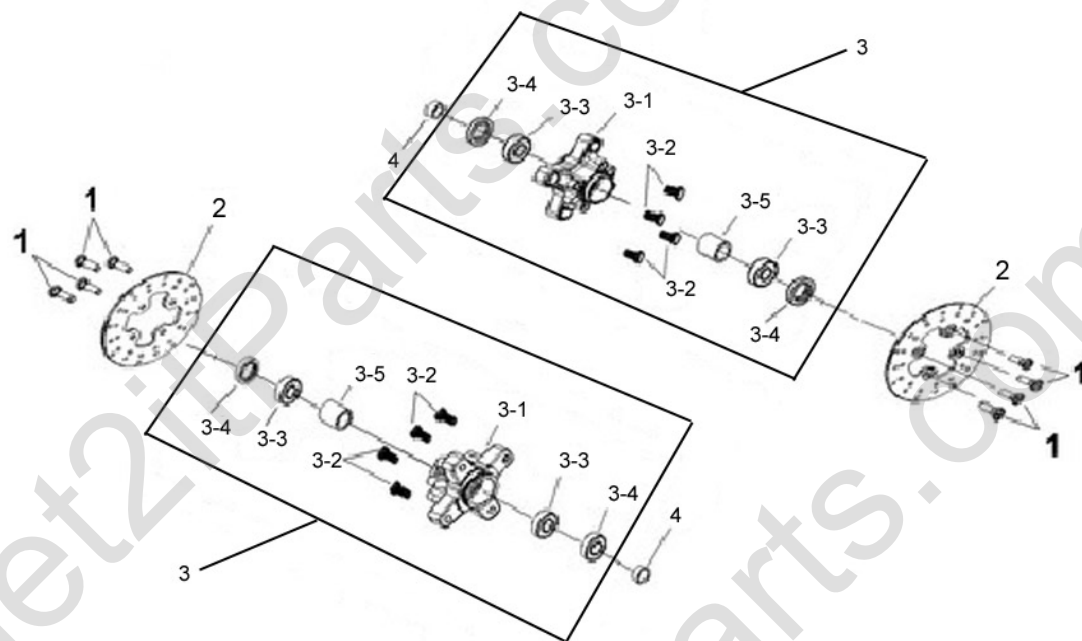


Fig Ref	Item No.	Description	Qty Req
22A-1	812574	Disc Brake Mounting Seat (LH)	1
22A-2	812575	Front Brake Caliper (LH)	1
22A-2-1	812805	Disc Brake Pads (Standard)	1
22A-2-1	610143	Disc Brake Pads (Heavy Duty)	1
22A-2-2	610010	Bleeder Valve & Cap	1
22A-3	812576	Disc Brake Mounting Seat (RH)	1
22A-4	812577	Brake Caliper (RH)	1
22A-4-1	812805	Disc Brake Pads (Standard)	1
22A-4-1	610143	Disc Brake Pads (Heavy Duty)	1
22A-4-2	610010	Bleeder Valve & Cap	1
22A-5	800352	Bolt & Washer (M8x20)	4
22A-6	750314	Brake Hose Union Bolt M10x21	2
22A-7	750309	Flat Washer (M10x12x1)	4
22A-8	812843	Brake Oil Tube Assy.	1

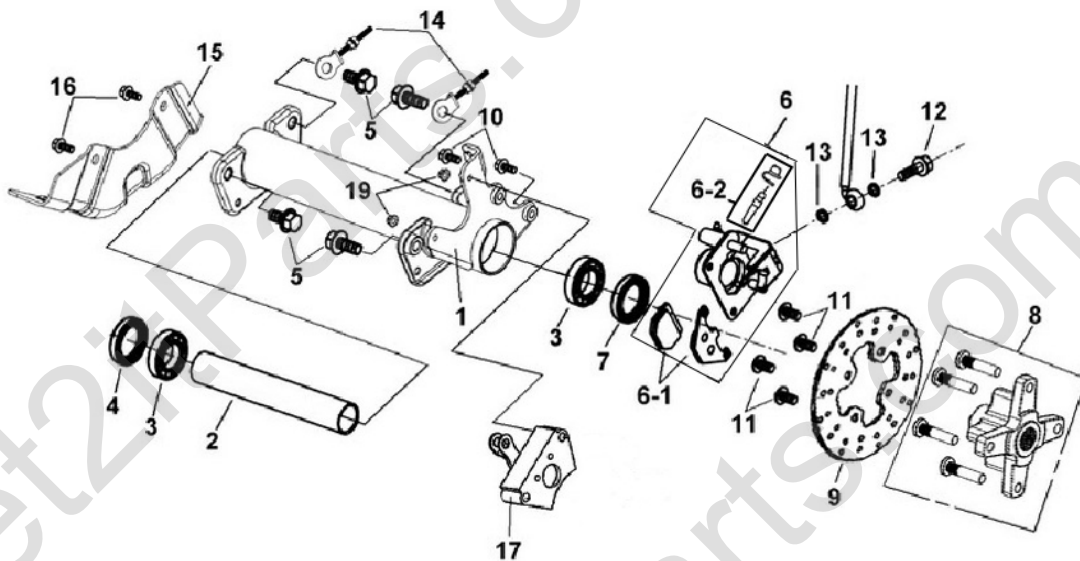
22B. Front Brake Rotor



UK1_22B_07

Fig Ref	Item No.	Description	Qty Req
22B-1	812036	Round Allen Head Bolt (M8x23)	8
22B-2	812566	Front Disc Brake Rotor	2
22B-3	812563	Front Wheel Hub Assy.	2
22B-3-1	812753	Front Disc Hub	2
22B-3-2	812031	Stud Bolt (M10x42)	8
22B-3-3	800288	Radial Ball Bearing (6203LU)	4
22B-3-4	812564	Oil Seal [24x40x7]	4
22B-3-5	812565	Inner Spacer	2
22B-4	810155	Outer Spacer	2

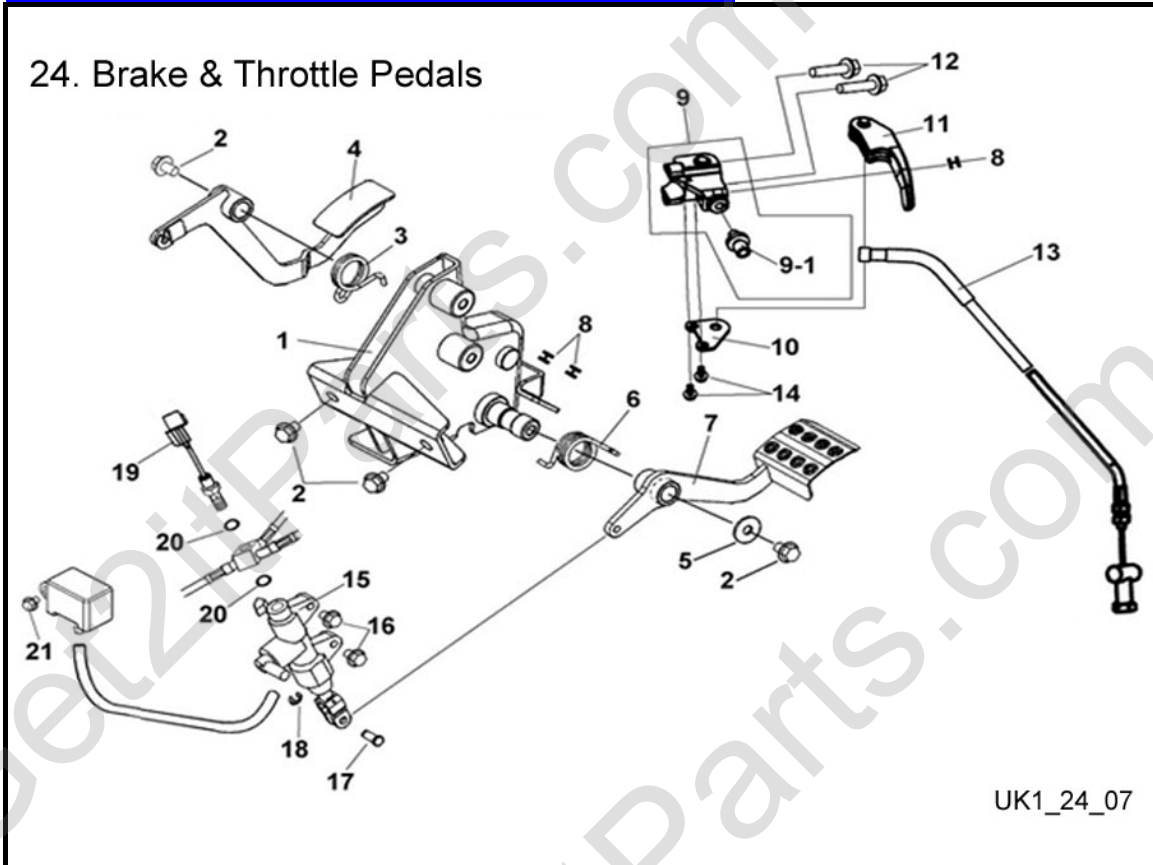
23. Rear Brake



UK1_23_07

Fig Ref	Item No.	Description	Qty Req
23-1	812844	Rear Axle Bearing Seat	1
23-2	812845	Bearing Seat Spacer	1
23-3	650386	Bearing (6006ZZ)	2
23-4	650811	Oil Seal (42x55x8)	1
23-5	650395	Flange Bolt (M12 X 25)	4
23-6	812577	Brake Caliper (RH)	1
23-6-1	812805	Disc Brake Pads (Standard)	1
23-6-1	610143	Disc Brake Pads (Heavy Duty)	1
23-6-2	610010	Bleeder Valve & Cap	1
23-7	650483	Oil Seal [38x55x10]	1
23-8	812581	Shaft Connector (LH)	1
23-9	812037	Disc Brake Rotor	1
23-10	800352	Bolt & Washer (M8x20)	2
23-11	812036	Round Allen Head Bolt (M8x23)	4
23-12	750314	Brake Hose Union Bolt M10x21	1
23-13	750309	Flat Washer (M10x12x1)	2
23-14	812582	Chain Adjuster	2
23-15	812583	Chain Skid Plate	1
23-16	650402	Flange Bolt (M8 X 12)	2
23-17	812584	Parking Brake Caliper	1
23-19	700368	Lock Nut (M8x11)	2

24. Brake & Throttle Pedals



UK1_24_07

Fig Ref	Item No.	Description	Qty Req
24-1	812586	Pedal Mount	1
24-2	650402	Flange Bolt (M8 X 12)	4
24-3	812587	Throttle Return Spring	1
24-4	812588	Throttle Pedal	1
24-5	812589	Flat Washer (M8x22x1)	1
24-6	812590	Brake Return Spring	1
24-7	812847	Brake Pedal	1
24-8	750268	Rubber Plug	3
24-9	812022	Parking Brake Lever mounting	1
24-9-1	812085	Adjuster Bolt (M8x15)	1
24-10	812023	Brake Lever Retainer Plate	1
24-11	812024	Parking Brake Lever	1
24-12	650558	Socket Bolt (M6 X 25)	2
24-13	812846	Parking Brake Cable	1
24-14	750395	Pan Head Bolt (M6x10)	2
24-15	812593	Foot Brake Master Cylinder	1
24-16	750382	Flange Bolt (M8x30)	2
24-17	812237	Pin	1
24-18	812201	E Clip (5)	1
24-19	812594	Brake Switch	1
24-20	750309	Flat Washer (M10x12x1)	2
24-21	650295	Flange Bolt (M6x16)	1

25. Rear Wheel Axle

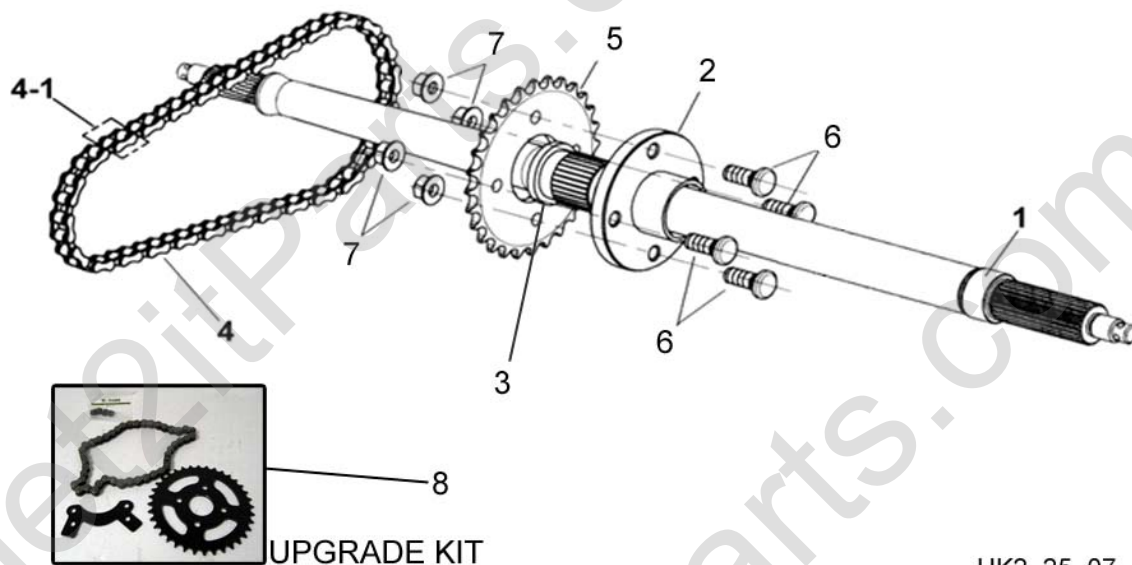


Fig Ref	Item No.	Description	Qty Req
25-1	812848	Rear Axle	1
25-2	812596	Rear Sprocket Holder	1
25-3	812598	Rear Axle Retaining Clip	1
25-4	812599	Drive Chain (Std #520x42L)	1
25-4-1	810591	Master Link #520	1
25-5	812597	Rear Sprocket (520x32T)	1
25-6	650552	Stud Bolt (M10x25))	4
25-7	650255	Locking Flange Nut (M10x19)	4
25-8	813478	Rear Sprocket (520x36T) Kit	1

26. Swing Arm

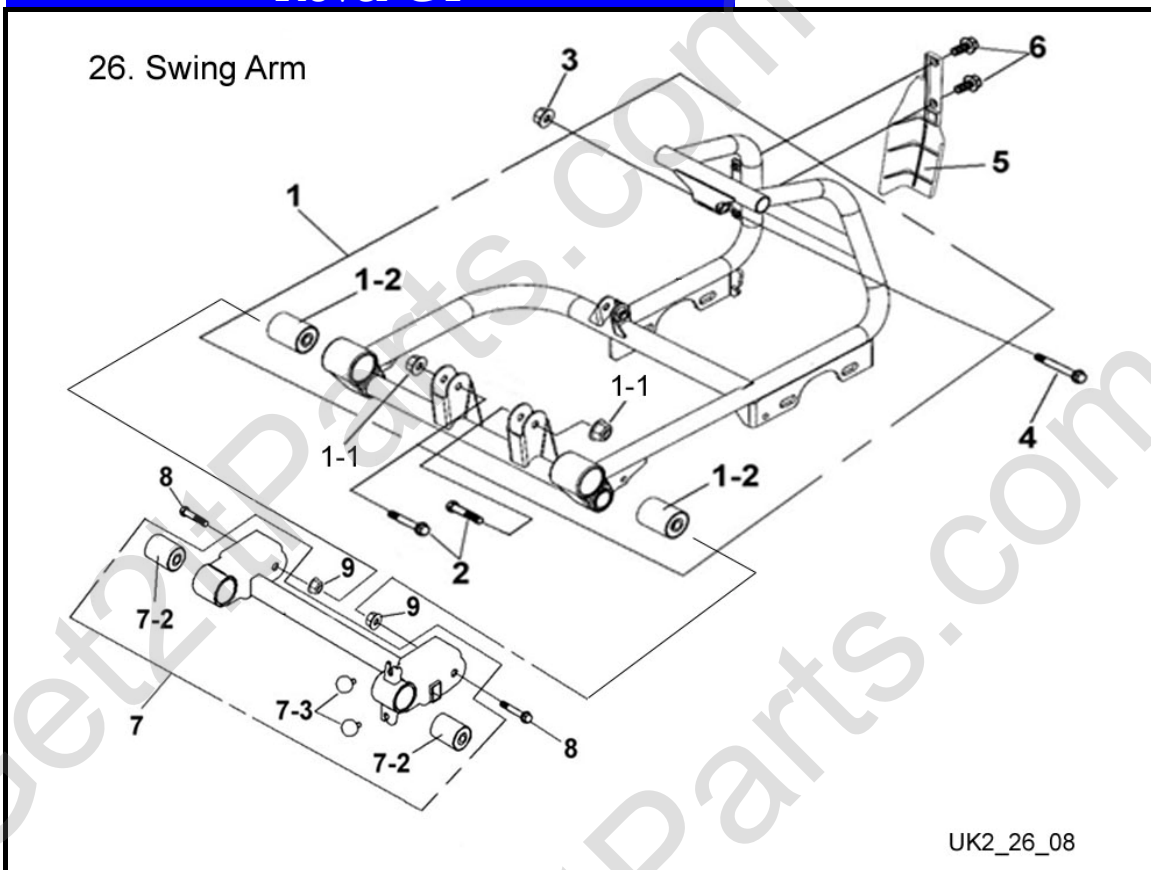
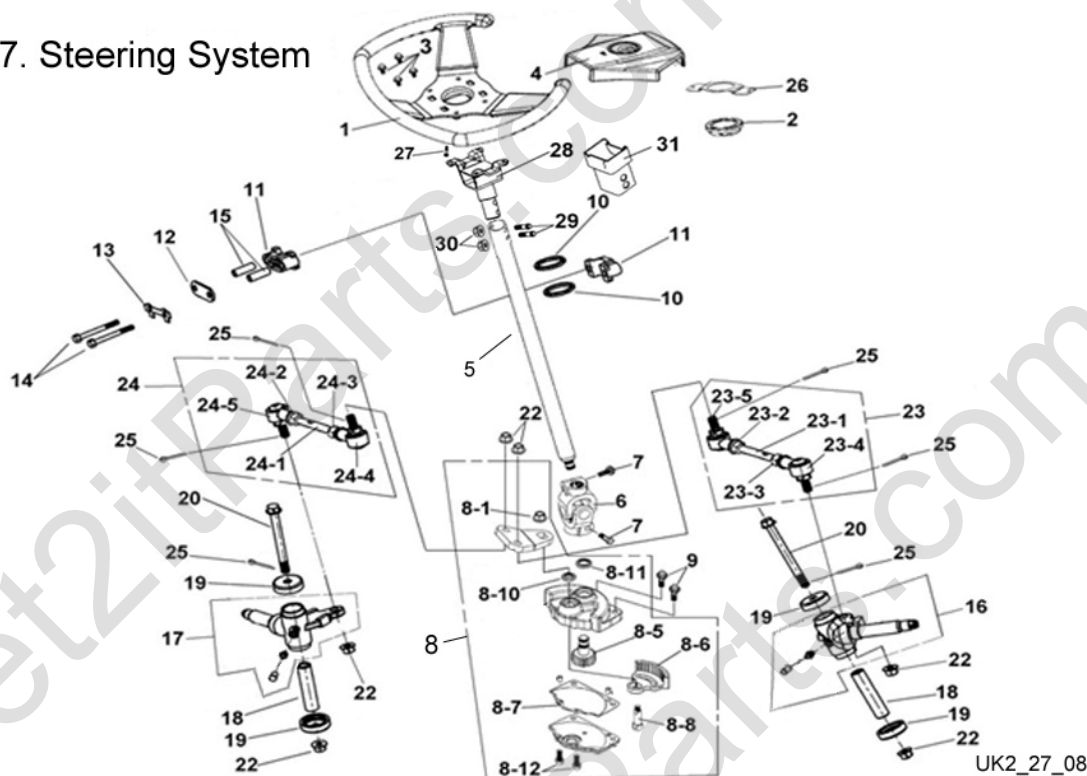


Fig Ref	Item No.	Description	Qty Req
26-1	812600	Swing Arm	1
26-1-1	700320	Locking Flange Nut (M10)	3
26-1-2	812601	Swing Arm Bushing	2
26-2	812602	Flange Bolt (M10x40)	2
26-4	650254	Engine Set Bolt (M10 X 115)	1
26-5	812603	Drive Chain Cover	1
26-6	650271	Flange Bolt (M6 X 12)	2
26-7	812850	Engine Suspension Assy.	1
26-7-2	812601	Swing Arm Bushing	2
26-7-3	812849	Rubber Damper	2
26-8	812491	Flange Bolt (M12x75)	2
26-9	750370	Locking Flange Nut (M12x22)	2

27. Steering System



UK2_27_08

Fig Ref	Item No.	Description	Qty Req
27-1	812604	Steering Wheel	1
27-2	812605	Horn Button	1
27-3	650295	Flange Bolt (M6x16)	4
27-4	812606	Steering Wheel Cover	1
27-5	812853	Steering Shaft	1
27-6	812608	Steering Shaft Joint	1
27-7	812609	Allen Bolt (M10x25)	2
27-8	812610	Steering Gear Assembly	1
27-8-1	650255	Locking Flange Nut (M10x19)	1
27-8-5	812611	Steering Gear (19T)	1
27-8-6	812612	Steering Gear (52T)	1
27-8-7	812613	Steering Gear Gasket	1
27-8-8	812614	Steering Gear Axle	1
27-8-10	812556	Oil Seal	1
27-8-11	812557	Oil Seal	1
27-8-12	650558	Socket Bolt (M6 X 25)	2
27-9	750382	Flange Bolt (M8x30)	2
27-10	800447	Oil Seal (M31x40x4)	2
27-11	800448	Steering Shaft Clamps	2
27-12	800520	Steering Shaft Cable Race	1
27-13	800449	Steering Shaft locking Plate	1
27-14	800426	Bolt (M8 X 60)	2
27-15	800451	Steering Collar	2
27-16	810231	Knuckle (LH)	1
27-17	810230	Knuckle (RH)	1
27-18	650744	Sleeve	2

27. Steering System

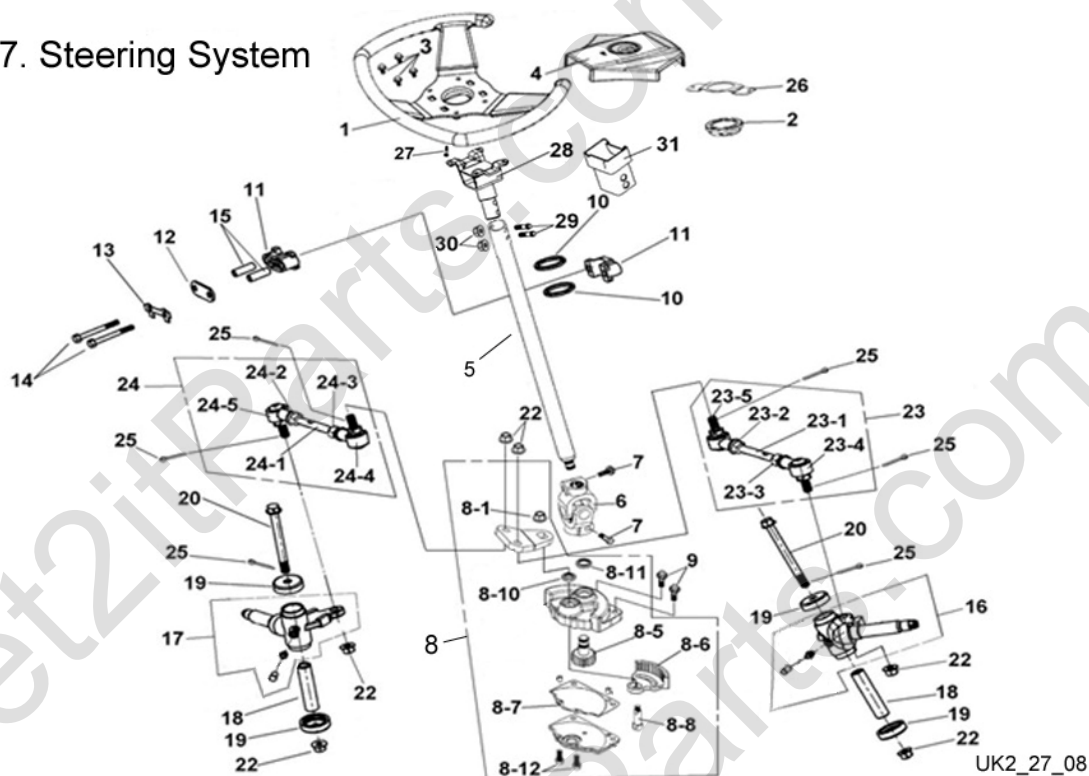


Fig Ref	Item No.	Description	Qty Req
27-19	800446	Steering Knuckle Dust Cap	4
27-20	812617	Pin Hole Bolt (M10x105)	2
27-22	650255	Locking Flange Nut (M10x19)	6
27-23	810234	Steering Tie Rod (LH)	1
27-23-1	812618	Stud Bolt (M10x235)	1
27-23-2	812619	Tie-Rod End (LH)	1
27-23-3	812620	Tie-Rod End (RH)	1
27-23-4	610050	Nut (RH) (M10x16)	1
27-23-5	610051	Nut (LH) (M10x16)	1
27-24	810235	Steering Tie Rod (RH)	1
27-24-1	812618	Stud Bolt (M10x235)	1
27-24-2	812619	Tie-Rod End (LH)	1
27-24-3	812620	Tie-Rod End (RH)	1
27-24-4	610050	Nut (RH) (M10x16)	1
27-24-5	610051	Nut (LH) (M10x16)	1
27-25	650339	Cotter Pin (1/8 x 1)	6
27-26	812624	Horn Button Fixed Plate	1
27-27	811752	Allen Head Bolt (M6x12)	1
27-28	812851	Steering Wheel Connector	1
27-29	812835	Pan Head Screw	1
27-30	800560	Locking Flange Nut (M8x13)	1
27-31	812852	Steering Wheel Connector Boot	1

28. Electrical Components

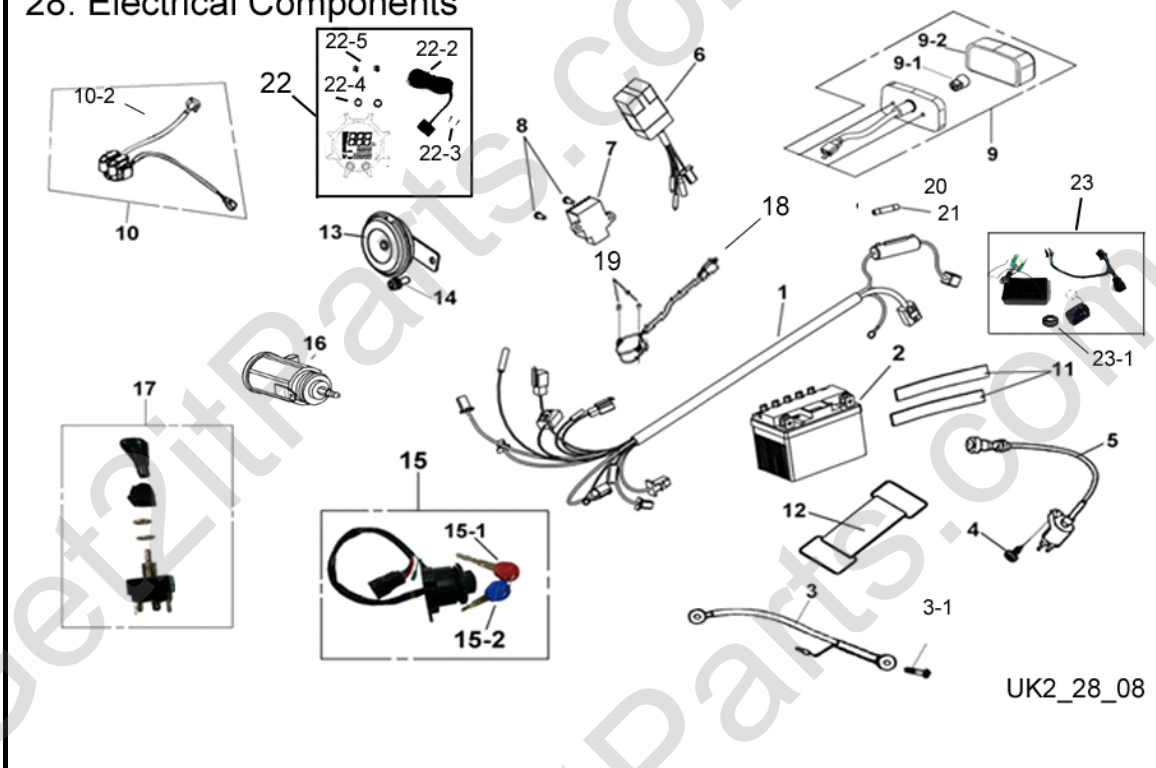


Fig Ref	Item No.	Description	Qty Req
28-1	812855	Wiring Harness	1
28-2	750173	Battery (GTX5L-BS)	1
28-3	811679	Negative Terminal Cable	1
28-3-1	811752	Allen Head Bolt (M6x12)	1
28-4	610116	Bolt & Washer (M5x20)	1
28-5	811614	Ignition Coil Assembly	1
28-6	812857	C.D.I. Module (Rover GT)	1
28-7	650457	Rectifier	1
28-8	650332	Pan Head Bolt (M5x16)	2
28-9	812494	Tail Light	1
28-9-1	610031	Tail Light Bulb (12Vx21/5w)	1
28-9-2	812496	Tail Light Lens	1
28-10	811990	Starter Relay & Terminal Cable	1
28-10-2	811678	Positive Cable	1
28-11	650723	Foam Pad	2
28-12	651005	Battery Strap	1
28-13	610159	Horn	1
28-14	650946	Pan Head Bolt (M6x12)	1
28-15	812856	Ignition Key Switch (Rover GT)	1
28-15-1	812629	Blank Key - Left Cut (Red)	1
28-15-1	812561	Blank Key - Right Cut (Red)	1
28-15-2	812628	Blank Key - Left Cut (Blue)	1
28-15-2	812558	Blank Key - Right Cut (Blue)	1
28-16	811162	Auxiliary Power Outlet	1
28-17	812630	Shift Selector Switch	1
28-18	810102	Backup Safety Horn	1

28. Electrical Components

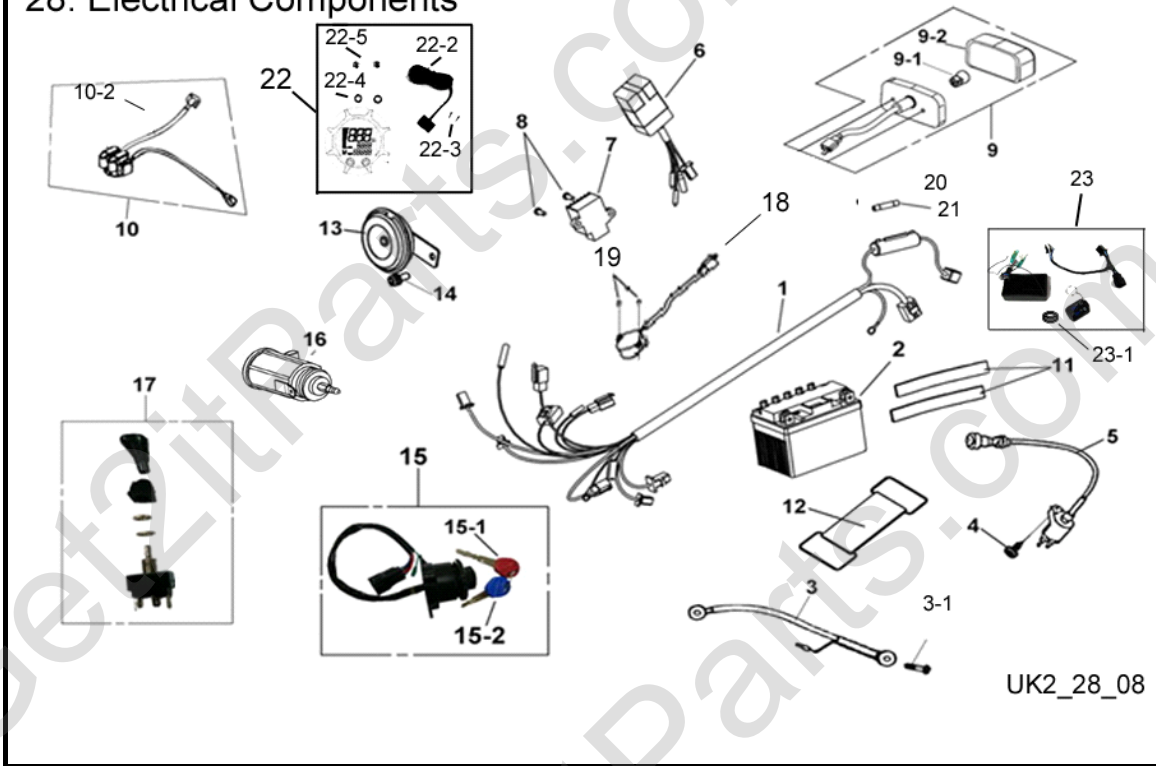
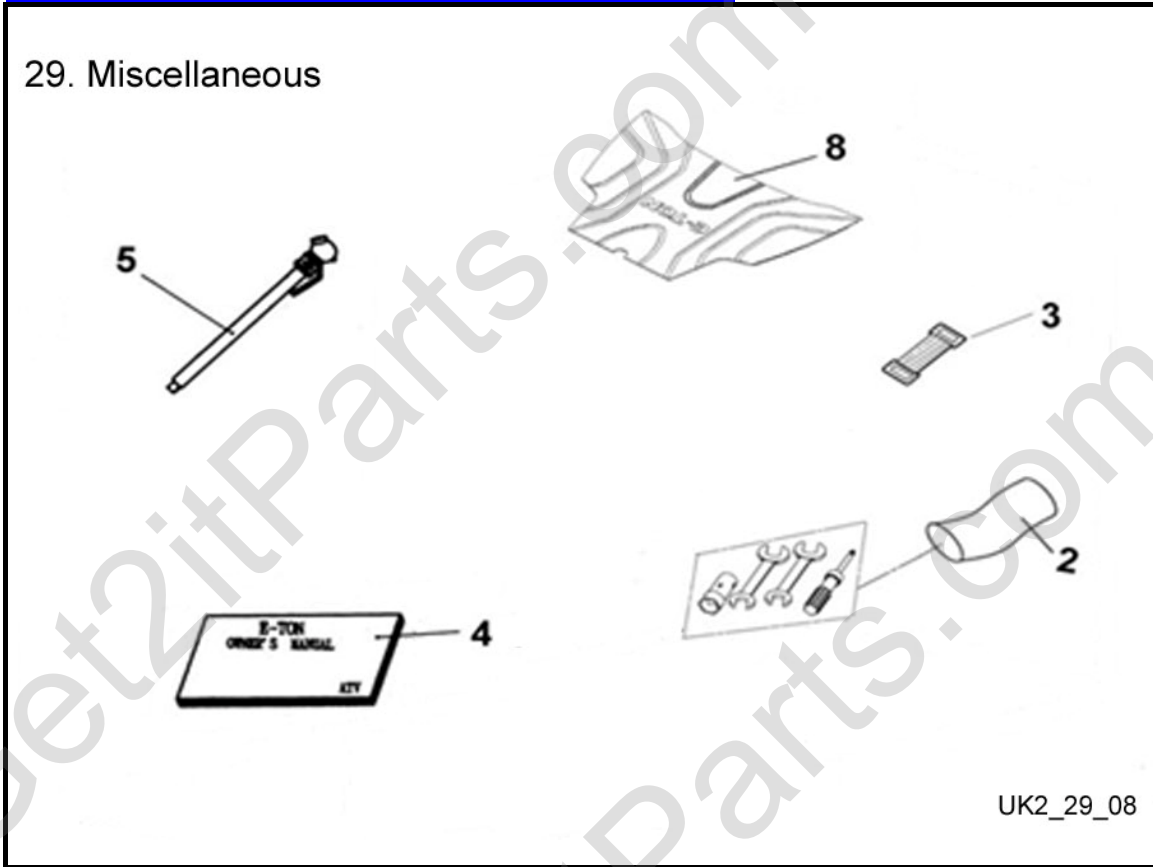


Fig Ref	Item No.	Description	Qty Req
28-19	811075	Nylon Lock Nut	2
28-20	650565	Fuse (7A)	1
28-21	811973	Fuse (10A)	1
28-22	812867	Speedometer Assembly	1
28-22-2	811999	Speedometer Pickup	1
28-22-3	812967	Pan Head Bolt (M2x10)	2
28-22-4	812968	Washer	2
28-22-5	812969	Flange Nut (M6x10x5)	2
28-23	813787	Remote Control Rcv/Trnmtr	1
28-23-1	814117	Key Fob Battery	1

29. Miscellaneous



UK2_29_08

Fig Ref	Item No.	Description	Qty Req
29-2	812631	Tool Kit	1
29-3	650727	Tool Kit Retainer Strap	1
29-4	812858	Owners Manual (Rover GT)	1
29-5	800529	Tire Pressure Gage	1
29-6	812633	Safety Net	2
29-8	812634	Floor Mat	1

30. Optional Accessories



Fig Ref	Item No.	Description	Qty Req
30-1	812983	Rear Basket Rack	1
30-2	812984	Rear Basket Rack Cover	1
30-3	812985	Front Rack	1
30-4	812986	Hitch Kit	1
30-5	812994	Spotlight	1
30-6	812995	Spotlight (LED)	1
30-7	813787	Remote Control Rcv/Trnmtr	1
30-7-1	814117	Key Fob Battery	1